

- PCT/GB04/05421

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THE UNITED STATES OF AMERICA

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United States Patent and Trademark Office

December 17, 2004

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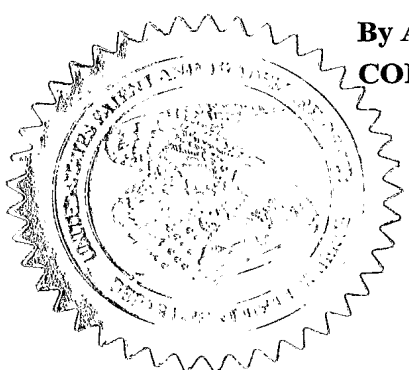
APPLICATION NUMBER: 60/622,012

FILING DATE: October 27, 2004

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PTO/SB/16 (6-95)
Approved for use through 04/11/98. OMB 0651-0037
Patent and Trademark Office, U.S. DEPARTMENT OF COMMERCE**PROVISIONAL APPLICATION COVER SHEET**

This is a request for filing a PROVISIONAL APPLICATION under 37 CFR 1.53 (c).

Docket Number		620-345	Type a plus sign (+) inside this box →	+
INVENTOR(S)/APPLICANT(S)				
LAST NAME	FIRST NAME	MIDDLE INITIAL	RESIDENCE (CITY AND EITHER STATE OR FOREIGN COUNTRY)	
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TITLE OF THE INVENTION (280 characters)				
EP2 AGONISTS				
CORRESPONDENCE ADDRESS				
Direct all correspondence to:				
<input checked="" type="checkbox"/> Customer Number:		23117	Place Customer Number Bar Label Here →	
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ENCLOSED APPLICATION PARTS (check all that apply)				
<input checked="" type="checkbox"/> Specification	Number of Pages	78	<input type="checkbox"/> Applicant claims "small entity" status.	
<input checked="" type="checkbox"/> Drawing(s)	Number of Sheets	7	<input type="checkbox"/> "Small entity" statement attached.	
			<input type="checkbox"/> Other (specify)	
METHOD OF PAYMENT (check one)				
<input type="checkbox"/> A check or money order is enclosed to cover the Provisional filing fees (\$160.00)/(\$80.00)			PROVISIONAL FILING FEE AMOUNT (\$)	160.00
<input checked="" type="checkbox"/> CREDIT CARD PAYMENT FORM ATTACHED.				
<input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any deficiency, or credit any overpayment, in the fee(s) filed, or asserted to be filed, or which should have been filed herewith (or with any paper hereafter filed in this application by this firm) to our Account No. 14-1140. A duplicate copy of this sheet is attached.				

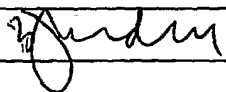
The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.



No.



Yes, the name of the U.S. Government agency and the Government contract number are:

Respectfully submitted,
SIGNATURE

DATE

October 27, 2004

TYPED or PRINTED NAME

B. J. Sadoff

REGISTRATION NO.
(if appropriate)

36,663



Additional inventors are being named on separately numbered sheets attached hereto.

PROVISIONAL APPLICATION FILING ONLY

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894252

EP₂ RECEPTOR AGONISTS

This invention relates to certain stereoisomers of AH13205,
(±)- trans-2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-
5 cyclopentaneheptanoic acid and their use as EP₂ receptor
agonists. The invention also relates to pharmaceutical
compositions comprising these stereoisomers, and the use of
these stereoisomers and compositions to treat various
diseases.

10

Background to the invention

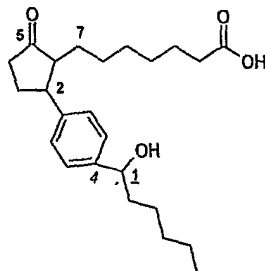
Prostanoids comprise prostaglandins (PGs) and thromboxanes
(TxS) and their receptors fall into five different classes
(DP, EP, FP, IP and TP) based on their sensitivity to the
15 five naturally occurring prostanoids, PGD₂, PGE₂, PGF_{2α}, PGI₂
and TxA₂, respectively (Coleman, R.A., Prostanoid Receptors.
*IUPHAR compendium of receptor characterisation and
classification*, 2nd edition, 338-353, ISBN 0-9533510-3-3,
2000). EP receptors (for which the endogenous ligand is
20 PGE₂) have been subdivided into four types termed EP₁, EP₂,
EP₃ and EP₄. These four types of EP receptors have been
cloned and are distinct at both a molecular and
pharmacological level (Coleman, R.A., 2000)

25 EP₂ agonists have been shown to be effective in the
treatment of a number of conditions, including (but not
limited to) dysmenorrhoea (WO 03/037433), pre-term labour
(GB 2 293 101), glaucoma (WO 03/040126), ocular hypertension
(WO 03/040126), immune disorders (WO 03/037433),
30 osteoporosis (WO 98/27976, WO 01/46140), asthma (WO
03/037433), allergy (WO 03/037433), bone disease (WO
02/24647), fracture repair (WO 98/27976, WO 02/24647), male
sexual dysfunction (WO 00/40248), female sexual dysfunction
(US 6,562,868), periodontal disease (WO 00/31084), gastric

ulcer (US 5,576,347) and renal disease (WO 98/34916).

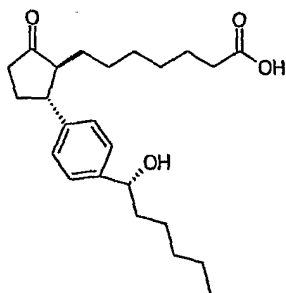
AH13205, (\pm)- *trans*-2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, is known as an EP₂ agonist (for
5 example, see Hillock, C.J. and Crankshaw, D.J., *European Journal of Pharmacology*, **378**, 99-108 (1999)).

It can also be called 7-{2-[4-(1-hydroxy-hexyl)-phenyl]-5-oxo-cyclopentyl}-heptanoic acid (fonts added for
10 identification), and has the following structure:

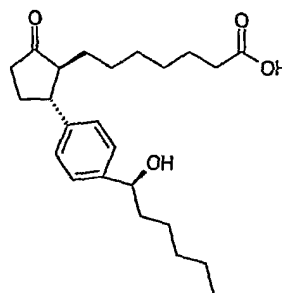


This structure has three chiral carbon atoms and hence eight possible stereoisomers. When the groups on the cyclic
15 pentanone are in a *trans* relationship, this gives rise to four stereoisomers which are the major ones and when the groups are in a *cis* relationship, gives rise to four minor stereoisomers.

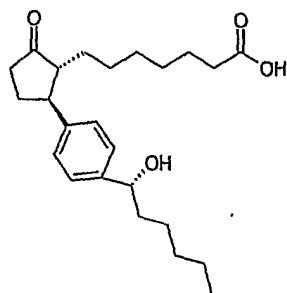
The four major stereoisomers have the following structures:



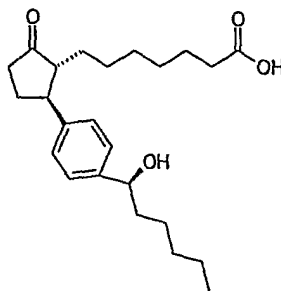
(1S,2R)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRR]



(1S,2R)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRS]



(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR]



(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

The present applicants have been able to separate the four
5 major stereoisomers from each other and have determined
their relative activities. However, initial attempts to
separate these stereoisomers were not successful.

Attempts were carried out on a mixture of all the
10 stereoisomers in their acid form using chiral HPLC using a
variety of commercially available stationary phases, but
these were unsuccessful.

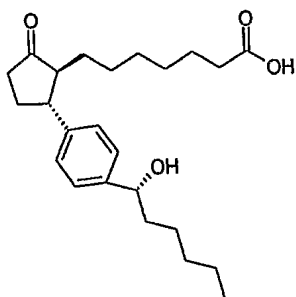
Many attempts at separation were carried out on the two
15 mixtures of esters produced in example 1 below, using chiral
HPLC on a variety of commercially available stationary
phases and mobile phases, but at best this method was
successful on an analytical level and separation was not
possible on a preparative scale.

20 Finally, however, attempts to separate the stereoisomers as
esters was successful as is described below in Example 2.

Summary of the invention

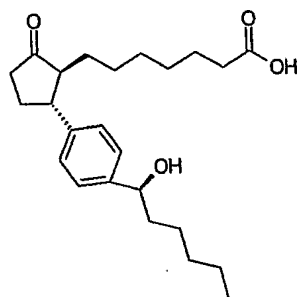
25 In a first aspect, the present invention provides a compound
selected from one of the following:

(i)



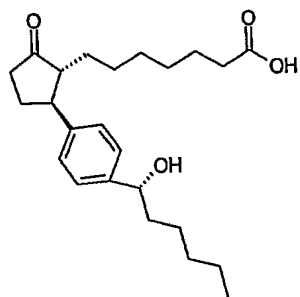
(1S,2R)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRR]

(ii)



(1S,2R)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRS]

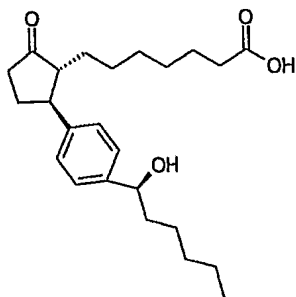
5 (iii)



(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR]

; or

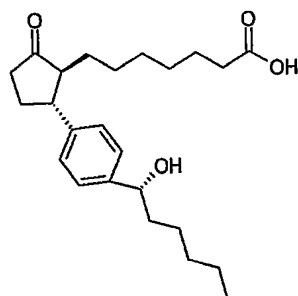
(iv)



(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

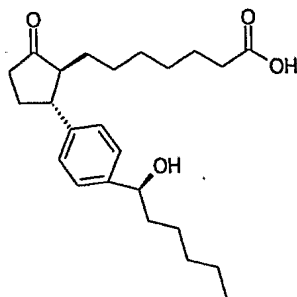
In a second aspect, the present invention provides *trans*-2-
5 [4-(1-hydroxy-hexyl)-phenyl]-5-oxo-cyclopentaneheptanoic
acid, of which at least 90% by weight is selected from one
of the following forms:

(i)



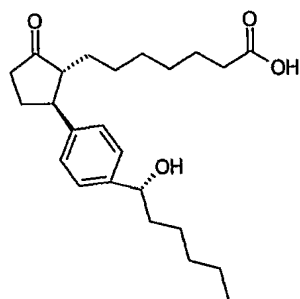
(1S,2R)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRR]

(ii)



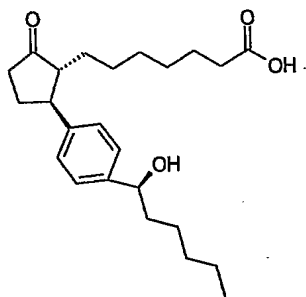
(1S,2R)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRS]

(iii)



(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR] ; or

5 (iv)



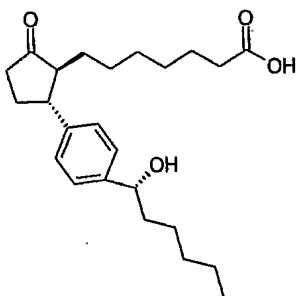
(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

It is preferred that at least 95, 97, 99, 99.5 or 99.9% by
weight of the *trans*-2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-

cyclopentaneheptanoic acid is in one of the four forms shown.

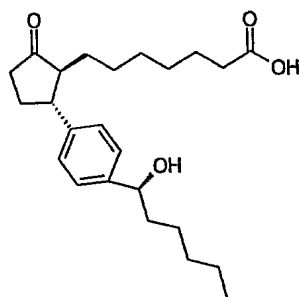
In a third aspect, the present invention provides 2-[4-(1-
5 hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, of which at least 80% by weight is in one of the following forms:

(i)



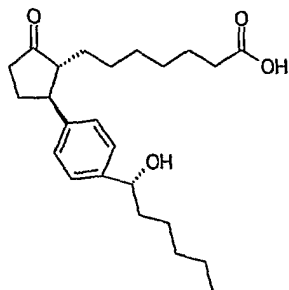
(1S,2R)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRR]

10 (ii)



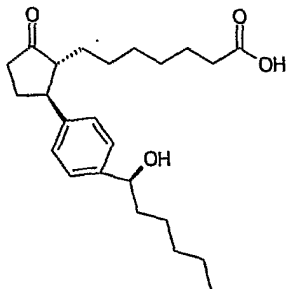
(1S,2R)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[SRS]

(iii)



(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR] ; or

(iv)



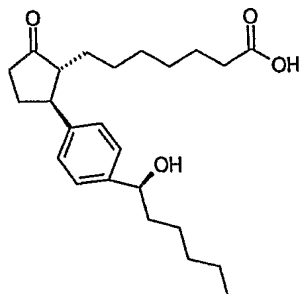
(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

5

It is preferred that at least 90, 95, 97, 99, 99.5 or 99.9%
by weight of the 2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-
cyclopentaneheptanoic acid is in one of the four forms
shown.

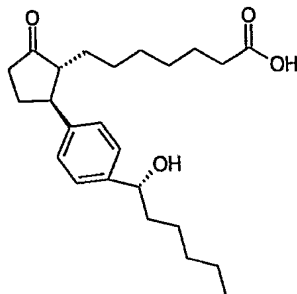
10

In a fourth aspect, the invention provides *trans*-2-[4-(1-
hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, of
15 which at least 90% by weight is selected from one of the
following forms:



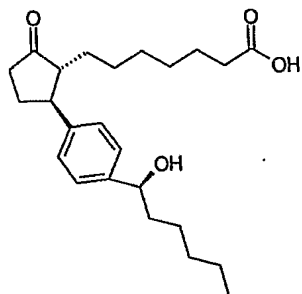
(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

; or



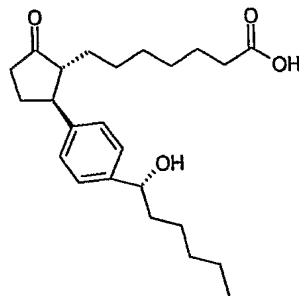
(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR]

In a fifth aspect, the invention provides (1R,2S)-2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, of
5 which at least 90% by weight is selected from one of the following forms:



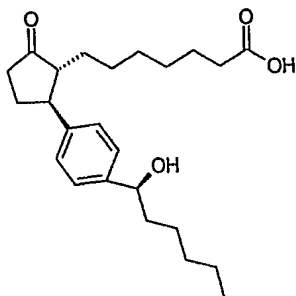
(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

; or



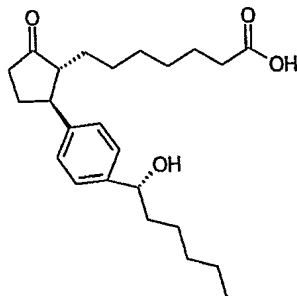
(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR]

10 In a sixth aspect, the present invention provides 2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, of which at least 80% by weight is in one of the following forms:



(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSS]

; or



(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid
[RSR]

The above six aspects also relate to salts, solvates,
chemically protected forms and prodrugs of the compounds
5 described.

A seventh aspect of the invention provides a method of
making a compound, comprising the following steps:

- (a) asymmetrically reducing 1-(4-bromophenyl)hexan-1-one
10 with (-)-DIP chloride to produce (S)-1-(4-bromophenyl)hexan-
1-ol (S-BPH);
- (b) converting the S-BPH into (S)-1-(4-bromophenyl)-1-(*tert*-
tert-butyldimethylsilyloxy)hexane;
- (c) treating the (S)-1-(4-bromophenyl)-1-(*tert*-
15 butyldimethylsilyloxy)hexane with *tert*-butyllithium,
followed by 1:2 pentynyl copper:hexamethylphosphorus
triamide, followed by condensation with 2-(6-
carbomethoxyhexyl)cyclopent-2-en-1-one to produce a
diastereomeric mixture of *trans* and *cis*-2-[4-[1-(S)-(*tert*-
20 butyldimethylsilyloxy)hexyl]phenyl]-5-oxo-
cyclopentaneheptanoic acid, methyl ester;
- (d) deprotecting the *t*-butyldimethyl silyl group to give a
diastereomeric mixture of *trans* and *cis*-2-[4-(1-(S)-
hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid,
25 methyl ester;

- (e) subjecting the diastereomeric mixture to HPLC on a chiral stationary phase, which is amylose tris(3,5-dimethylphenyl-carbamate adsorbed on a macroporous silica gel support that had been treated with 3-aminopropyl triethoxysilane in benzene, using a mobile phase of 100% ethanol;
- (f) substantially isolating a single stereoisomer, being a fraction in the eluent.
- 10 A eighth aspect of the invention provides a method of making a compound, comprising the following steps:
- (a) asymmetrically reducing 1-(4-bromophenyl)hexan-1-one with (+)-DIP chloride to produce (R)-1-(4-bromophenyl)hexan-1-ol (R-BPH);
- 15 (b) converting the R-BPH into (R)- 1-(4-bromophenyl)-1-(*tert*-butyldimethylsilyloxy)hexane;
- (c) treating the (R)- 1-(4-bromophenyl)-1-(*tert*-butyldimethylsilyloxy)hexane with *tert*-butyllithium, followed by 1:2 pentynyl copper:hexamethylphosphorus
- 20 triamide, followed by condensation with 2-(6-carbomethoxyhexyl)cyclopent-2-en-1-one to produce a diastereomeric mixture of *trans* and *cis*-2-[4-[1-(R)-(*tert*-butyldimethylsilyloxy)hexyl]phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester;
- 25 (d) deprotecting the *t*-butyldimethyl silyl group to give a diastereomeric mixture of *trans* and *cis*-2-[4-(1-(R)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester;
- (e) subjecting the diastereomeric mixture to HPLC on a
- 30 chiral stationary phase, which is amylose tris(3,5-dimethylphenyl-carbamate adsorbed on a macroporous silica gel support that had been treated with 3-aminopropyl triethoxysilane in benzene, using a mobile phase of 100% ethanol;

(f) substantially isolating a single stereoisomer, being a fraction in the eluent.

In the seventh and eighth aspects, the term "substantially" means that the compound produced is at least 90% by weight of a single stereoisomer of a compound. Preferably the compound produced is 95, 97, 99, 99.5 or 99.9% by weight of a single stereoisomer of a compound.

- 10 A ninth aspect of the invention provides a method of making a compound comprising the following steps:
- (a) asymmetric addition of 1-(4-bromophenyl)-1-(tert-butyl)dimethylsilyloxy)hexane to 5-oxo-cyclopentenecarboxylic acid, {3-[N-benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl} ester in the presence of an organo-copper agent and an organolithium agent to give the 2,3-trans product;
 - (b) conversion of the 3-[N-benzenesulphonyl-N-(3,5-dimethylphenyl)-amino]-2-bornyl group to a methyl group by reaction with methanol to give 2-(4-[1-(tert-butyl)dimethylsilyloxy)hexyl]phenyl)-5-oxo-cyclopentanecarboxylic acid, methyl ester;
 - (c) treating the 2-(4-[1-(tert-butyl)dimethylsilyloxy)hexyl]phenyl)-5-oxo-cyclopentanecarboxylic acid, methyl ester with ethyl-7-bromoheptanoate in the presence of base to give 1-methoxycarbonyl-2-(4-[1-(tert-butyl)dimethylsilyloxy)hexyl]phenyl)-5-oxo-cyclopentaneheptanoic acid, ethyl ester;
 - (d) removal of the methyl ester group at the 2-position with LiI in 2,4,6-collidine;
 - (e) removal of the tert-butyl)dimethylsilyl hydroxyl-protecting group.

A tenth aspect of the invention provides a method of making

a compound comprising the following steps:

- (a) asymmetric addition of (S)-1-(4-bromophenyl)-1-(tert-butyl)dimethylsilyloxy)hexane to 5-oxo-cyclopentenecarboxylic acid, (1R,2S,3R,4S)-{3-[N-benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl} ester in the presence of an
5 organo-copper agent and an organolithium agent to give (1R,2S)-2-{4-[1-(S)-(tert-butyl)dimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentanecarboxylic acid, (1R,2S,3R,4S)-{3-[N-benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl}
10 ester;
- (b) conversion of the 3-[N-benzenesulphonyl-N-(3,5-dimethylphenyl)-amino]-2-bornyl group to a methyl group by reaction with methanol to give (1R,2S)-2-{4-[1-(S)-(tert-butyl)dimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentanecarboxylic acid, methyl ester;
15
- (c) treating the (1R,2S)-2-{4-[1-(S)-(tert-butyl)dimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentanecarboxylic acid, methyl ester with ethyl-7-bromoheptanoate in the presence of base to give (2S)-1-methoxycarbonyl-2-{4-[1-(S)-(tert-butyl)dimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid, ethyl ester;
20
- (d) removal of the methyl ester group at the 2-position and hydrolysis of the (6-carboethoxy)hexyl ester group, with LiI in 2,4,6-collidine giving (1R,2S)-2-{4-[1-(S)-(tert-butyl)dimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid;
25
- (e) removal of the tert-butyl)dimethylsilyloxy hydroxyl-protecting group.
30

An eleventh aspect of the present invention provides a compound obtainable by or obtained by the methods of any one

of the seventh to tenth aspects. A twelfth aspect of the invention provides a method of making a compound according to any one of the first, to sixth aspects of the invention, comprising one or more steps as described in the
5 general synthesis section below.

A further aspect of the present invention provides a compound of any one of the first to sixth aspects, or a compound made (or obtainable) by the methods of any one of
10 the seventh to tenth or twelfth aspects, or a pharmaceutically acceptable salt thereof for use in a method of therapy.

Another aspect of the present invention provides a
15 pharmaceutical composition comprising a compound of any one of the first to sixth aspects, or a compound made by the methods of any one of the seventh to tenth or twelfth aspects, or a pharmaceutically acceptable salt thereof together with a pharmaceutically acceptable carrier or
20 diluent.

A further aspect of the present invention provides the use of a compound of any one of the first to sixth aspects, or a compound made by (or obtainable by) the methods of any one
25 of the seventh to tenth or twelfth aspects, or a pharmaceutically acceptable salt thereof in the preparation of a medicament for the treatment of a condition alleviated by agonism of an EP₂ receptor.

30 Another aspect of the present invention provides a method of treating a condition which can be alleviated by agonism of an EP₂ receptor, which method comprises administering to a patient in need of treatment an effective amount of a compound of any one of the first to sixth aspects, or a

compound made by (or obtainable by) the methods of any one of the seventh to tenth or twelfth aspects, or a pharmaceutically acceptable salt thereof.

- 5 Conditions which can be alleviated by agonism of an EP₂ receptor are discussed above, and particularly include dysmenorrhoea, pre-term labour, glaucoma, ocular hypertension, immune disorders, osteoporosis, asthma, allergy, bone disease, fracture repair, male sexual
10 dysfunction, female sexual dysfunction, periodontal disease, gastric ulcer and renal disease.

- EP receptor agonists are also known to inhibit IL-2 production, although the EP receptor involved has not been
15 previously defined. The present inventors have discovered that EP₂ agonists inhibit IL-2 production, which has been shown to be useful in treating psoriasis (Salim, A. & Emerson, R., *Curr. Opin. Investig. Drugs*, **2(11)**, 1546-8 (2001)). Therefore, a further condition which can be
20 alleviated by agonism of an EP₂ receptor is psoriasis.

- Furthermore, aspects of the present invention relate to the use of EP₂ agonists to treat conditions ameliorated by the inhibition of IL-2 production and the use of an EP₂ agonist
25 in the preparation of a medicament for the treatment of a condition alleviated by inhibition of IL-2 production.

- The present invention also provides methods of agonizing EP₂ receptors and/or inhibiting the production of IL-2, *in vitro*
30 or *in vivo*, comprising contacting a cell with an effective amount of a compound of the first to third aspects, or a compound made (or obtainable) by the methods of the fourth, fifth, sixth, seventh or ninth aspects.

In some embodiments, the compounds described above may be selective as against agonism of the other three EP receptors, i.e. EP₁, EP₃ and EP₄. This selectivity allows for targeting of the effect of the compounds of the invention, with possible benefits in the treatment of certain conditions.

The invention will be described with reference to the attached figures, in which:

10

Figure 1a shows the CD spectrum of prostaglandin E₂ (PGE₂) (0.7 mg/mL) in ethanol using a 1.0 cm pathlength cuvette.

15 Figure 1b shows the UV spectrum of PGE₂ (0.7 mg/mL) in ethanol using a 1.0 cm pathlength cuvette.

Figure 2a shows the CD spectrum of (R)-1-(4-bromophenyl)hexan-1-ol (R-BPH) (solid line in figure) (0.7 mg/mL) and (S)-1-(4-bromophenyl)hexan-1-ol (S-BPH) (dashed line in figure) (0.7 mg/mL) in ethanol using a 1.0 cm pathlength cuvette.

25 Figure 2b shows the UV spectrum of R-BPH (solid line in figure) (0.7 mg/mL) and S-BPH (dashed line in figure) (0.7 mg/mL) in ethanol using a 1.0 cm pathlength cuvette (N.b. solid and dashed lines almost overlies each other in this figure).

Figure 3a shows the CD spectrum of each of the four *trans*-stereoisomers of shown in figure 7a (compounds A and C) and figure 7b (compounds E and G) (all 19 mg/mL) in ethanol using a 0.1 cm pathlength cuvette.

Figure 4 shows the variation in percentage of [³H]PGE₂ displaced with concentration of five test compounds in an assay of binding ability to human EP receptors;

- 5 Figure 5 shows the variation in concentration of cAMP with concentration of five test compounds in an assay of cyclase production;

- Figure 6 shows the effect on human myometrial activity of
10 AH13205;

- Figure 7 shows the variation in % inhibition of electrical field stimulation (EFS) induced contractions with concentrations of AH13205 and delivery vehicle or delivery
15 vehicle alone in an assay of human myometrial activity;

- Figure 8 shows the variation in % of control electrical field stimulation (EFS) induced contractions with concentrations of three test compounds in an assay of human
20 myometrial activity;

Figure 9 shows the variation in IL-2 production with concentration of 4 test compounds in a lymphocyte assay;

- 25 Figure 10 shows the variation of TNF α production in response to 3 test compounds in a monocyte assay.

Definitions

Includes Other Forms

- 30 Unless otherwise specified, included in the above are the well known ionic, salt, solvate, and protected forms of these substituents. For example, a reference to carboxylic acid (-COOH) also includes the anionic (carboxylate) form (-COO⁻), a salt or solvate thereof, as well as conventional

protected forms. Similarly, a reference to a hydroxyl group also includes the anionic form ($-O^-$), a salt or solvate thereof, as well as conventional protected forms of a hydroxyl group.

5

Salts, Solvates and Protected Forms

It may be convenient or desirable to prepare, purify, and/or handle a corresponding salt of the active compound, for example, a pharmaceutically-acceptable salt. Examples of
10 pharmaceutically acceptable salts are discussed in Berge, et al., *J. Pharm. Sci.*, **66**, 1-19 (1977).

For example, if the compound is anionic, or has a functional group which may be anionic (e.g. $-COOH$ may be $-COO^-$), then a
15 salt may be formed with a suitable cation. Examples of suitable inorganic cations include, but are not limited to, alkali metal ions such as Na^+ and K^+ , alkaline earth cations such as Ca^{2+} and Mg^{2+} , and other cations such as Al^{+3} . Examples of suitable organic cations include, but are not
20 limited to, ammonium ion (i.e. NH_4^+) and substituted ammonium ions (e.g. NH_3R^+ , $NH_2R_2^+$, NHR_3^+ , NR_4^+). Examples of some suitable substituted ammonium ions are those derived from: ethylamine, diethylamine, dicyclohexylamine, triethylamine, butylamine, ethylenediamine, ethanolamine,
25 diethanolamine, piperazine, benzylamine, phenylbenzylamine, choline, meglumine, and tromethamine, as well as amino acids, such as lysine and arginine. An example of a common quaternary ammonium ion is $N(CH_3)_4^+$.

30 It may be convenient or desirable to prepare, purify, and/or handle a corresponding solvate of the active compound. The term "solvate" is used herein in the conventional sense to refer to a complex of solute (e.g., active compound, salt of active compound) and solvent. If the solvent is water, the

solvate may be conveniently referred to as a hydrate, for example, a mono-hydrate, a di-hydrate, a tri-hydrate, etc.

It may be convenient or desirable to prepare, purify, and/or
5 handle the active compound in a chemically protected form. The term "chemically protected form" is used herein in the conventional chemical sense and pertains to a compound in which one or more reactive functional groups are protected from undesirable chemical reactions under specified
10 conditions (e.g. pH, temperature, radiation, solvent, and the like). In practice, well known chemical methods are employed to reversibly render unreactive a functional group, which otherwise would be reactive, under specified conditions. In a chemically protected form, one or more
15 reactive functional groups are in the form of a protected or protecting group (also known as a masked or masking group or a blocked or blocking group). By protecting a reactive functional group, reactions involving other unprotected reactive functional groups can be performed, without
20 affecting the protected group; the protecting group may be removed, usually in a subsequent step, without substantially affecting the remainder of the molecule. See, for example, Protective Groups in Organic Synthesis (T. Green and P. Wuts; 3rd Edition; John Wiley and Sons, 1999).
25 A wide variety of such "protecting", "blocking", or "masking" methods are widely used and well known in organic synthesis. For example, a compound which has two nonequivalent reactive functional groups, both of which
30 would be reactive under specified conditions, may be derivatized to render one of the functional groups "protected," and therefore unreactive, under the specified conditions; so protected, the compound may be used as a reactant which has effectively only one reactive functional

group. After the desired reaction (involving the other functional group) is complete, the protected group may be "deprotected" to return it to its original functionality.

- 5 For example, a hydroxy group may be protected as an ether (-OR) or an ester (-OC(=O)R), for example, as: a t-butyl ether; a benzyl, benzhydryl (diphenylmethyl), or trityl (triphenylmethyl) ether; a trimethylsilyl or t-butyldimethylsilyl ether; or an acetyl ester (-OC(=O)CH₃,
10 -OAc).

- For example, a carboxylic acid group may be protected as an ester for example, as: an C₁₋₇ alkyl ester (e.g., a methyl ester; a t-butyl ester); a C₁₋₇ haloalkyl ester (e.g., a C₁₋₇
15 trihaloalkyl ester); a triC₁₋₇ alkylsilyl-C₁₋₇ alkyl ester; or a C₅₋₂₀ aryl-C₁₋₇ alkyl ester (e.g. a benzyl ester; a nitrobenzyl ester); or as an amide, for example, as a methyl amide.

20 Prodrugs

- It may be convenient or desirable to prepare, purify, and/or handle the active compound in the form of a prodrug. The term "prodrug," as used herein, pertains to a compound which, when metabolised (e.g., in vivo), yields the desired
25 active compound. Typically, the prodrug is inactive, or less active than the active compound, but may provide advantageous handling, administration, or metabolic properties.

- 30 Unless otherwise specified, a reference to a particular compound also include prodrugs thereof.

For example, some prodrugs are esters of the active compound (e.g., a physiologically acceptable metabolically labile

ester). During metabolism, the ester group ($-C(=O)OR$) is cleaved to yield the active drug. Such esters may be formed by esterification, for example, of any of the carboxylic acid groups ($-C(=O)OH$) in the parent compound, with, where
5 appropriate, prior protection of any other reactive groups present in the parent compound, followed by deprotection if required.

Examples of such metabolically labile esters include those
10 of the formula $-C(=O)OR$ wherein R is:
C₁₋₇ alkyl
(e.g., -Me, -Et, -nPr, -iPr, -nBu, -sBu, -iBu, -tBu);
C₁₋₇ aminoalkyl
(e.g., aminoethyl; 2-(N,N-diethylamino)ethyl;
15 2-(4-morpholino)ethyl); and
acyloxy-C₁₋₇alkyl (e.g., acyloxymethyl; acyloxyethyl;
pivaloyloxymethyl; acetoxymethyl; 1-acetoxyethyl;
1-(1-methoxy-1-methyl)ethyl-carbonyloxyethyl;
1-(benzoyloxy)ethyl; isopropoxy-carbonyloxymethyl;
20 1-isopropoxy-carbonyloxyethyl; cyclohexyl-carbonyloxymethyl;
1-cyclohexyl-carbonyloxyethyl; cyclohexyloxy-
carbonyloxymethyl; 1-cyclohexyloxy-carbonyloxyethyl;
(4-tetrahydropyranyloxy) carbonyloxymethyl; 1-(4-
tetrahydropyranyloxy)carbonyloxyethyl; (4-
25 tetrahydropyranyl)carbonyloxymethyl; and
1-(4-tetrahydropyranyl)carbonyloxyethyl).

Also, some prodrugs are activated enzymatically to yield the active compound, or a compound which, upon further chemical
30 reaction, yields the active compound (for example, as in ADEPT, GDEPT, LIDEPT, etc.). For example, the prodrug may be a sugar derivative or other glycoside conjugate, or may be an amino acid ester derivative.

Treatment and Therapy

The term "treatment", as used herein in the context of treating a condition, pertains generally to treatment and therapy, whether of a human or an animal (e.g. in veterinary applications), in which some desired therapeutic effect is achieved, for example, the inhibition of the progress of the condition, and includes a reduction in the rate of progress, a halt in the rate of progress, amelioration of the condition, and cure of the condition. Treatment as a prophylactic measure (i.e. prophylaxis) is also included.

The term "therapeutically-effective amount", as used herein, pertains to that amount of an active compound, or a material, composition or dosage form comprising an active compound, which is effective for producing some desired therapeutic effect, commensurate with a reasonable benefit/risk ratio, when administered in accordance with a desired treatment regimen. Suitable dose ranges will typically be in the range of from 0.01 to 20 mg/kg/day, preferably from 0.1 to 10 mg/kg/day, although the dose may be as low as from about 0.00001 to 20 mg/kg/day in the case of the topical ocular administration.

25 Compositions and their administration

Compositions may be formulated for any suitable route and means of administration. Pharmaceutically acceptable carriers or diluents include those used in formulations suitable for oral, rectal, nasal, topical (including buccal, ocular and sublingual), vaginal or parenteral (including subcutaneous, intramuscular, intravenous, intradermal, intrathecal and epidural) administration. The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of

pharmacy. Such methods include the step of bringing into association the active ingredient with the carrier which constitutes one or more accessory ingredients. In general the formulations are prepared by uniformly and intimately
5 bringing into association the active ingredient with liquid carriers or finely divided solid carriers or both, and then, if necessary, shaping the product.

For solid compositions, conventional non-toxic solid
10 carriers include, for example, pharmaceutical grades of mannitol, lactose, cellulose, cellulose derivatives, starch, magnesium stearate, sodium saccharin, talcum, glucose, sucrose, magnesium carbonate, and the like may be used. The active compound as defined above may be formulated as
15 suppositories using, for example, polyalkylene glycols, acetylated triglycerides and the like, as the carrier. Liquid pharmaceutically administrable compositions can, for example, be prepared by dissolving, dispersing, etc, an active compound as defined above and optional pharmaceutical
20 adjuvants in a carrier, such as, for example, water, saline aqueous dextrose, glycerol, ethanol, polyoxol esters and the like, to thereby form a solution or suspension. If desired, the pharmaceutical composition to be administered may also contain minor amounts of non-toxic auxiliary substances such
25 as wetting or emulsifying agents, pH buffering agents and the like, for example, sodium acetate, sorbitan monolaurate, triethanolamine sodium acetate, sorbitan monolaurate, triethanolamine oleate, etc. Actual methods of preparing such dosage forms are known, or will be apparent, to those
30 skilled in this art; for example, see Remington's Pharmaceutical Sciences, 20th edition, pub. Lippincott, Williams & Wilkins, 2000. The composition or formulation to be administered will, in any event, contain a quantity of the active compound(s) in an amount effective to alleviate

the symptoms of the subject being treated.

Dosage forms or compositions containing active ingredient in the range of 0.25 to 95% with the balance made up from non-toxic carrier may be prepared.

For oral administration, a pharmaceutically acceptable non-toxic composition is formed by the incorporation of any of the normally employed excipients, such as, for example, pharmaceutical grades of mannitol, lactose, cellulose, cellulose derivatives, sodium crosscarmellose, starch, magnesium stearate, sodium saccharin, talcum, glucose, sucrose, magnesium carbonate, and the like. Such compositions take the form of solutions, suspensions, tablets, pills, capsules, powders, sustained release formulations and the like. Such compositions may contain 1%-95% active ingredient, more preferably 2-50%, most preferably 5-8%.

Parenteral administration is generally characterized by injection, either subcutaneously, intramuscularly or intravenously. Injectables can be prepared in conventional forms, either as liquid solutions or suspensions, solid forms suitable for solution or suspension in liquid prior to injection, or as emulsions. Suitable excipients are, for example, water, saline, dextrose, glycerol, ethanol or the like. In addition, if desired, the pharmaceutical compositions to be administered may also contain minor amounts of non-toxic auxiliary substances such as wetting or emulsifying agents, pH buffering agents and the like, such as for example, sodium acetate, sorbitan monolaurate, triethanolamine oleate, triethanolamine sodium acetate, etc.

The percentage of active compound contained in such parental

compositions is highly dependent on the specific nature thereof, as well as the activity of the compound and the needs of the subject. However, percentages of active ingredient of 0.1% to 10% in solution are employable, and
5 will be higher if the composition is a solid which will be subsequently diluted to the above percentages. Preferably, the composition will comprise 0.2-2% of the active agent in solution.

Formulations suitable for transdermal administration include
10 gels, pastes, ointments, creams, lotions, and oils, as well as patches, adhesive plasters, bandages, dressings, depots, and reservoirs.

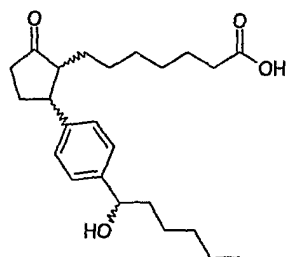
Ointments are typically prepared from the active compound
15 and a paraffinic or a water-miscible ointment base.

Creams are typically prepared from the active compound and an oil-in-water cream base. If desired, the aqueous phase of the cream base may include, for example, at least about
20 30% w/w of a polyhydric alcohol, i.e., an alcohol having two or more hydroxyl groups such as propylene glycol, butane-1,3-diol, mannitol, sorbitol, glycerol and polyethylene glycol and mixtures thereof. The topical formulations may desirably include a compound which enhances absorption or
25 penetration of the active compound through the skin or other affected areas. Examples of such dermal penetration enhancers include dimethylsulfoxide and related analogues. Formulations suitable for vaginal administration may be presented as pessaries, tampons, creams, gels, pastes, foams
30 or spray formulations containing in addition to the active compound, such carriers as are known in the art to be appropriate.


Eye drops, for topical ocular administration preferably
comprise between 0.001 and 20% of the active agent with the
remainder made up from well known carriers such as water or
5 saline.

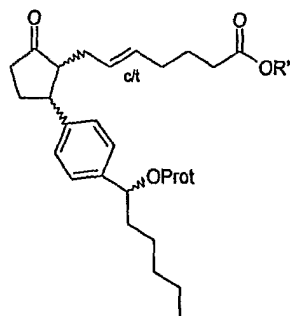
General Synthesis Methods

Compounds of formula 1:



Formula 1

10 wherein  represents a defined stereochemistry at each
chiral centre, and the groups on the pentanone are *trans* to
one another, may be synthesised from compounds of formula 2:

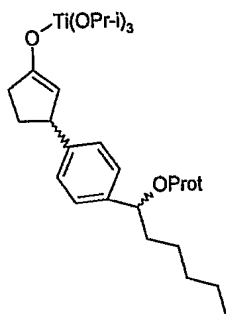


Formula 2

15 having the same stereochemistry at each chiral centre,
wherein R' represents a C₁₋₇ alkyl group (a monovalent moiety
obtained by removing a hydrogen atom from a carbon atom of a
hydrocarbon compound having from 1 to 7 carbon atoms, e.g.
20 methyl (C₁), ethyl (C₂), propyl (C₃), butyl (C₄), pentyl
(C₅), hexyl (C₆), heptyl (C₇)) by reduction of the double

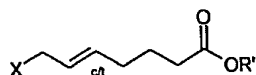
bond and deprotection of the acid and alcohol using standard techniques e.g. the reduction may be carried out with hydrogen, palladium on charcoal in a solvent such as ethyl acetate at normal temperature and pressure. A particularly preferred alcohol protecting group is a silyl group, such as tert-butyl-di-methyl-silyl (TBDMS), which can be removed, for example, with aqueous acid and a co-solvent, which conditions may also deprotect the acid group. These reactions may be carried out in either order. The double bond may be either in the *cis*- or *trans*- orientation, or a mixture of these.

Compounds of formula 2 may be synthesised by trapping an enolate of formula 3:



Formula 3

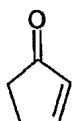
having the same stereochemistry at each of the two chiral centres, with a compound of formula 4:



Formula 4

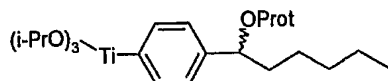
wherein X is a leaving group, such as halide or mesylate, and R' is as in formula 2, in the presence of a strong base, such as Li Oi-Pr at room temperature.

The four enolates of formula 3 may be generated from cyclopent-2-enone (formula 5):



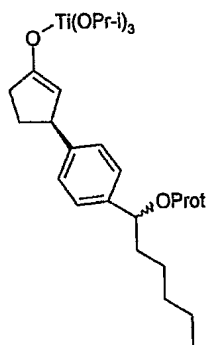
Formula 5

by reacting it with a compound of formula 6:



Formula 6

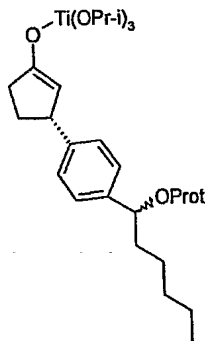
- 5 having the same stereochemistry at the chiral centre, in the presence of a transition metal catalyst, preferably Rh(I), in the presence of a chiral ligand, such as BINAP, (2,2'-Bis(diphenylphosphino)-1,1'-binaphthyl). Using *S*-BINAP would yield enolates of formula 3a:



Formula 3a

10

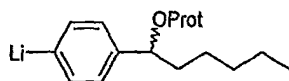
whereas using *R*-BINAP would yield enolates of formula 3b:



Formula 3b

The compounds of formula 6 may be generated in situ from the reaction of compounds of formula 7:

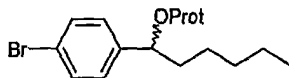
15



Formula 7

having the same stereochemistry at the chiral centre, with
ClTi(Oi-Pr)₃, before the reaction of compounds of formulae 5
5 and 6. This reaction may be carried generally in accordance
with the methods described in Hayashi, T., et al., JACS,
124, 12102-12103 (2002), such as 1.6 equivalents of the
compound of formula 6 to the compound of formula 5, with 3%
of the catalyst in tetrahydrofuran at 20°C for 1 hour under
10 an inert atmosphere.

Compounds of formula 7 can be generated from the
corresponding bromo compound of formula 8:



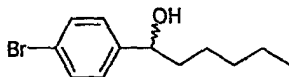
Formula 8

15

with the same stereochemistry at the chiral centre, by
treating with an alkyl lithium, in a solvent, for example
THF.

20

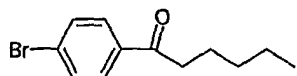
Compounds of formula 8 are made by protecting compounds of
formula 9:



Formula 9

25 with the same stereochemistry at the chiral centre, using
standard conditions, which retain the stereochemistry of the
chiral centre, e.g. reaction with TBDMSCl or TBDMSOH.

The single stereoisomers of compound 9 can be made from a
30 compound of formula 10:

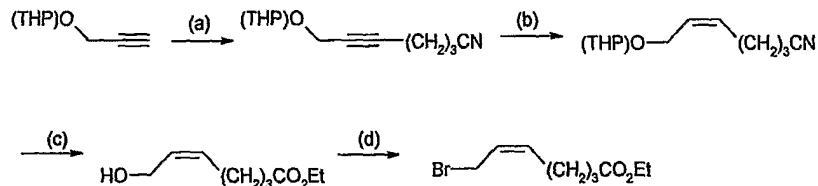


Formula 10

by either enantioselective reduction (e.g. see Brown, H.C.,
et al. J. Am. Chem. Soc., **110**, 1539-1546 (1988)), or by
 5 reduction to the racemate of compound 9 followed by optical
 resolution.

Compounds of formula 4 are known from the synthesis of
 natural prostaglandins, e.g. Suzuki, M., *et al.*,
 10 *J. Am. Chem. Soc.*, **107**, 3348-3349 (1985), and may be
 synthesised by a variety of routes.

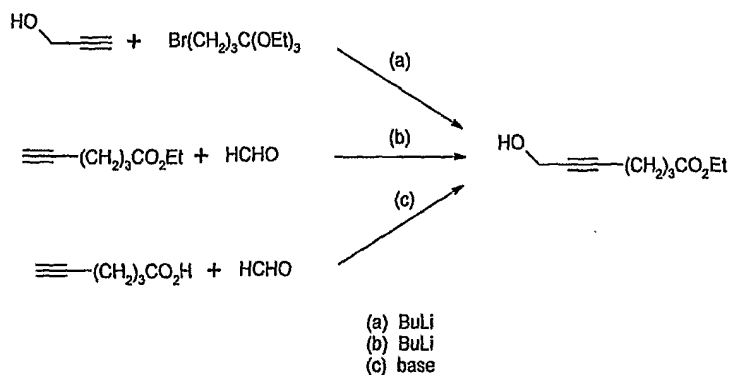
One route, based on a route disclosed in Taber, D.F., *et al.*,
J. Org. Chem., **62**, 194-198 (1997), is as follows:



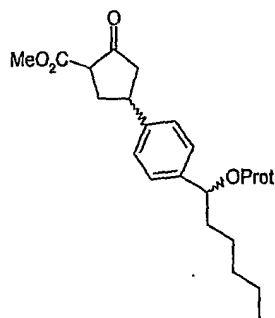
(a) BuLi, Br(CH₂)₃Br (80%); NaCN, DMSO (99%);
 (b) Ni(OAc)₂, NaBH₄ (87%);
 (c) Dowex, MeOH (78%); NaOH, EtOH, BF₃ (84%);
 (d) CBr₄, Ph₃P (76%)
 (34% th.; 57% wt. overall)

15

Other possible methods use different alkylating agents for
 the propargyl alcohol (and are illustrated below), but
 preparation of the alkylating agents require additional
 step. An example of this is alkylation of the ortho ester
 20 of bromobutyrate (Patterson, J.W., *et al.*, *Synthesis*, 1985,
 337-338). The ortho ester of 5-hexynoic acid has been
 reacted with BuLi/formaldehyde to give the same intermediate
 (Syn.Comms. 1989, p.1509). A further possible route may
 involve the direct reaction of 5-hexynoic acid (commercially
 25 available, Aldrich) with base and formaldehyde.



An alternative route to the four compounds of formula 1
 5 is from compounds of formula 11:

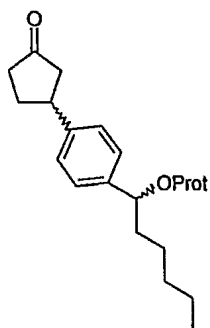


Formula 11

where the chiral centres have the same stereochemistry, by
 reaction first with sodium hydride and then with strong
 base, such as potassium amide or butyl lithium, to form the
 10 dianion, (Weiler, L., *J. Am. Chem. Soc.*, **92**, 6702-6704 (1970)
 and see, for example, *Modern Synthetic Reactions*, 2nd
 Edition 1972, H.O. House, p. 553), which can then be reacted
 with haloheptanoate to give the substituted ketoester
 (Huckin, S.N. and Weiler, L., *Can. J. Chem.*, **52**, 2157 (1974)),
 15 which subsequently can be hydrolysed and decarboxylated
 using standard conditions, e.g. treating with lithium iodide
 in collidine, treating with sodium cyanide in DMSO (see
Modern Synthetic Reactions, 2nd Edition 1972, H.O. House, p.
 511-517).

It may be necessary to replace the haloheptanoate with a more reactive alkylating agent such as the allylic halide of Formula 4, followed by reduction of the double bond.

- 5 The compounds of formula 11 can be synthesised from compounds of formula 12:

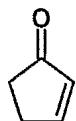


Formula 12

- having the same stereochemistry at each of the two chiral centres, by reaction with dimethyl carbonate or methyl
10 chloroformate and a base, such as sodium hydride, in a solvent such as toluene or THF, with mild heating.

The compounds of formula 12 can be synthesised from cyclopent-2-enone (formula 5):

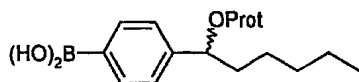
15



Formula 5

by boronic acid addition (see Takaya, Y., et al.,
J. Am. Chem. Soc., **120**, 5579-5580 (1998) and Hayashi, T.,
Synlett, **SI**, 879-887 (2001)) of a compound of formula 13:

20

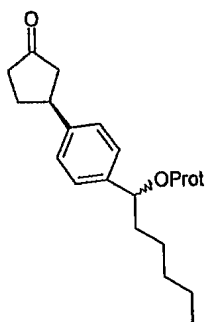


Formula 13

with the same stereochemistry at the chiral centre, in the presence of a transition metal catalyst, preferably Rh(I), in the presence of a chiral ligand, preferably BINAP.

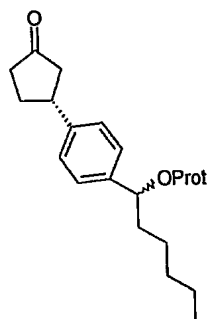
Suitable conditions include the use of 3% catalyst and chiral ligand in aqueous dioxane at 60°C for 20 hours.

By analogy with established chemical precedent, use of S-
5 BINAP yields compounds of formula 12a:



Formula 12a

whilst using R-BINAP yields compounds of formula 12b:



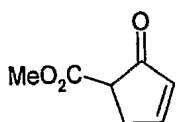
Formula 12b

10

Compounds of formula 13 may be generated from compounds of formula 8, with the same stereochemistry at the chiral centre, by standard techniques. Such techniques include
15 first treatment with a lithium exchange reagent, for example butyl lithium, in a solvent, for example THF, at a suitable temperature (for butyl lithium in THF, -78°C). This is followed by treatment with an appropriate boron reagent, for example $B(O^i\text{-Pr})_3$ followed by hydrolysis, e.g. by potassium
20 hydroxide (Thompson, W.J. and Gaudino, J., *J.Org.Chem.*, **49**,

5237-5243 (1984)).

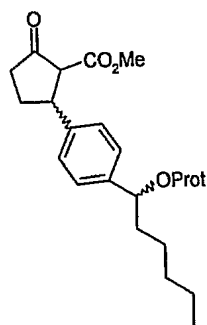
An alternative route from compounds of formula 13 to compounds of formula 11 where the chiral centres have the same stereochemistry is reaction of compounds of formula 13 with the methylcarboxy substituted cyclopent-2-enone of formula 14:



Formula 14

by boronic acid addition, in the presence of a transition metal catalyst, preferably Rh(I), in the presence of a chiral ligand, preferably BINAP. Suitable conditions include the use of 3% catalyst and chiral ligand in aqueous dioxane at 60°C for 20 hours, i.e. similar reaction conditions used for the coupling of compound 5 with compounds of formula 13.

A further alternative route to the four compounds of formula 1 is from compounds of formula 15:



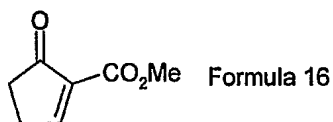
Formula 15

where the chiral centres have the same stereochemistry, by reaction with strong base, such as sodium hydride, e.g. in DMF, to form a monoanion, which can then be reacted with haloheptanoate to give the substituted ketoester, which subsequently can be hydrolysed and decarboxylated using standard conditions, e.g. treating with lithium iodide in

collidine, treating with sodium cyanide in DMSO (see Modern Synthetic Reactions, 2nd Edition 1972, H.O. House, p. 511-517). The trans arrangement on the cyclopentanone arises due to steric hindrance.

5

The compounds of formula 15 can be synthesized by coupling compounds of formula 13, with the same stereochemistry at the chiral centre, with the methylcarboxy substituted cyclopent-2-enone of formula 16:

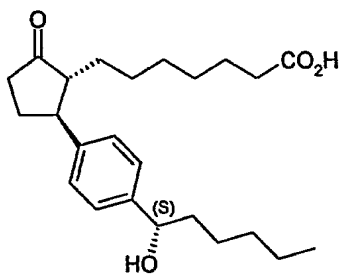


10

(Funk, R.L., et al., *J.Am.Chem.Soc*, **115**, 8849-8850 (1993)), in the presence of a transition metal catalyst, preferably Rh(I), in the presence of a chiral ligand, preferably BINAP.

Suitable conditions include the use of 3% catalyst and
15 chiral ligand in aqueous dioxane at 60°C for 20 hours, i.e. similar reaction conditions used for the coupling of compound 5 with compounds of formula 13.

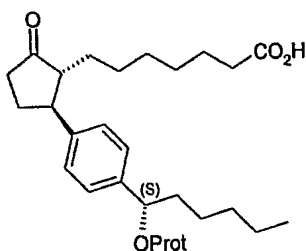
Alternatively, the stereoselective synthesis of (1R,2S)-2-
20 [4-(1-(S)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid (formula 17) may be achieved by the following general synthesis route.



Formula 17

25 A compound of formula 17 may be formed from compound 18 in

which the -OH group on the 4-hexyl-phenyl side chain is protected by an alcohol-protecting group.



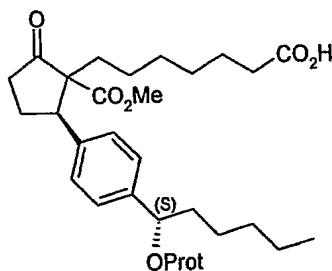
Formula 18

5 As mentioned previously, a particularly preferred alcohol-protecting group is a silyl group, such as tert-butyldimethylsilyl (TBDMS), which can be removed, for example, with aqueous acid and a co-solvent, for example THF.

10

Compounds of formula 18 may be formed from compounds of formula 19 by removal of the carboxymethyl group at the 2-position of the cyclopentanone ring and hydrolysis of the heptyl ester, also at the 2- position. This may be

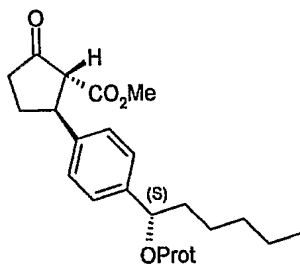
15 achieved, for example, by reaction with lithium iodide and 2,4,6-trimethyl pyridine (collidine).



Formula 19

Compound 19 can be synthesised by addition of the heptyl-ethyl ester side chain to a compound of formula 20.

20

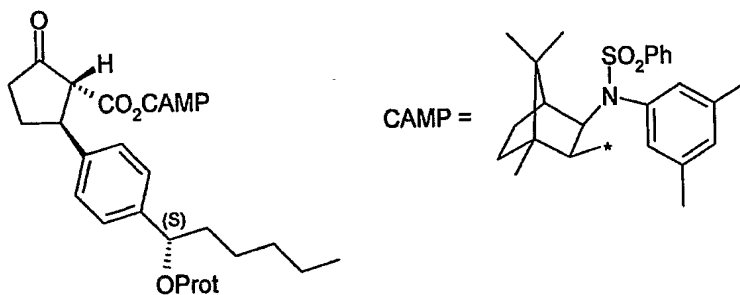


Formula 20

This can be achieved by the treatment of a compound of formula 20 with a suitable base in order to remove the hydrogen atom adjacent to the $-CO_2Me$ group. The preferred
 5 base for this reaction is NaH in anhydrous solvent, such as DME.

Subsequent addition of ethyl heptanoate, activated at the 7-
 position, to the resultant compound gives a compound of
 10 formula 19. Preferably, the ethyl heptanoate is activated
 with a halogen atom in the 7- position. More preferably,
 this halogen atom is a bromine atom. It may also be
 necessary to include a catalyst during the addition of the
 activated ethyl heptanoate. Such a catalyst is preferably
 15 sodium iodide.

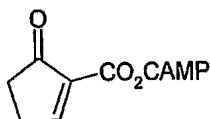
Compounds of formula 20 maybe formed from compounds of
 formula 21 via a transesterification reaction.



Formula 21

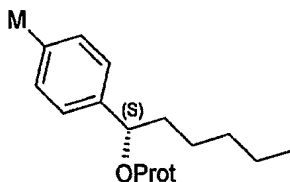
Formation of the methyl ester of compound 20 may be achieved by heating compound 21 with methanol in a sealed vessel.

Compounds of formula 21 can be formed by 1,4-addition to an
5 unsaturated carbonyl compound of formula 22.



Formula 22

This can be achieved by reaction of an organometallic reagent of formula 23 with a copper (I) compound followed by addition to a compound of formula 22.



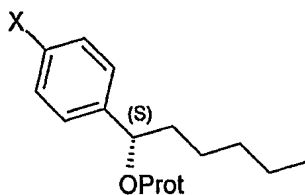
Formula 23

10

Where M in formula 23 represents an element which is less electronegative than copper. Preferably M is Li, MgX, where X is a halogen atom, B or Zn.

15 The copper (I) reagent used in the coupling reaction of compounds of formulae 22 and 23 is preferably an anionic cuprate and is more preferably CuI or $\text{LiCu}-(2\text{-Th})\text{CN}$ (known as lithium 2-thienylcyanocuprate).

20 A compound of formula 23 may be formed by reaction of a halide of formula 24 by standard organometallic formation reactions.



Formula 24

In formula 24, X is a halogen atom and is preferably I or Br.

- 5 Compounds of formula 22 may be formed from readily available starting materials by the method described in Tetrahedron 1996, 52, 971-986.

Acronyms

- 10 For convenience, many chemical moieties are represented using well known abbreviations, including but not limited to, methyl (Me), ethyl (Et), n-propyl (nPr), iso-propyl (iPr), n-butyl (nBu), sec-butyl (sBu), iso-butyl (iBu), tert-butyl (tBu), n-hexyl (nHex), cyclohexyl (cHex), phenyl
15 (Ph), biphenyl (biPh), benzyl (Bn), naphthyl (naph), methoxy (MeO), ethoxy (EtO), benzoyl (Bz), and acetyl (Ac).

- For convenience, many chemical compounds are represented using well known abbreviations, including but not limited
20 to, methanol (MeOH), ethanol (EtOH), iso-propanol (i-PrOH), methyl ethyl ketone (MEK), ether or diethyl ether (Et₂O), acetic acid (AcOH), dichloromethane (methylene chloride, DCM), acetonitrile (ACN), trifluoroacetic acid (TFA), dimethylformamide (DMF), tetrahydrofuran (THF), ethyl
25 acetate (EA) and dimethylsulfoxide (DMSO).

Selectivity

The selectivity of the compound for agonising EP₂ receptors over the other EP receptors (i.e. EP₁, EP₃, EP₄) can be

quantified by dividing the K_i for EP_2 (see below) by the K_i for the other EP receptors (see below). The resulting inverse ratio is preferably 10 or more, more preferably 100 or more.

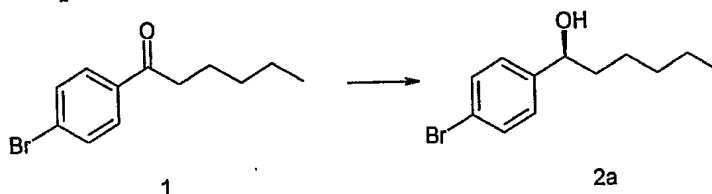
5

Examples

Example 1: Synthesis of two mixtures each containing 4 stereoisomers of methyl esters of AH13205

10

(a) (i) Synthesis of (S)-1-(4-Bromophenyl)hexan-1-ol (2a)



To a solution of (-)-DIP chloride [B-chlorodiisopinocampheylborane] (13.5g) in anhydrous THF (20ml), cooled to -25°C , was added a solution of 1-(4-bromophenyl)hexan-1-one (10g) in anhydrous THF (20ml) over 5-10 minutes keeping the temperature below -20°C . The mixture was kept at -25°C for the next 6 hours then added to a vigorously stirred mixture of diethanolamine (12ml) and triethylamine (10ml) in ether (250ml). The mixture was left stirring overnight, washed with dilute hydrochloric acid, brine, dried over sodium sulphate and evaporated *in vacuo*. Compound 2a (4.5g; m.p. $70-71^{\circ}\text{C}$) was obtained following silica-gel column chromatography of the residue in dichloromethane followed by re-crystallisation from heptane.

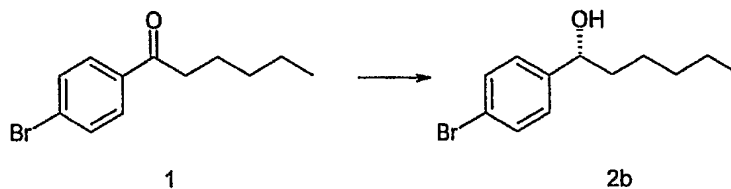
15
20
25

$[\alpha]_D^{24} = -26.5$ ($c = 4.00$; CHCl_3)

^1H NMR (CDCl_3 , δ): 0.85 (3H, t); 1.2-1.9 (9H, m); 4.6 (1H, t); 7.15 (2H, d); 7.45 (2H, d).

HPLC (Chiracel OD 250 x 4.6mm, eluant hexane:IPA 99:1, flow rate 0.5ml/min, λ =254nm): 44 minutes, e.e.100%.

(a) (ii) Synthesis of (R)-1-(4-Bromophenyl)hexan-1-ol (**2b**)



Compound **2b** (4g; m.p. 70-71°C) was made from (+)-DIP chloride [B-chlorodiisopinocampheylborane] (13.5g) and 1-(4-bromophenyl)hexan-1-one (10g) by an analogous method to that described in Example 1(a) (i).

$[\alpha]_D^{24} = +27.3$ (c= 4.06; CHCl₃)

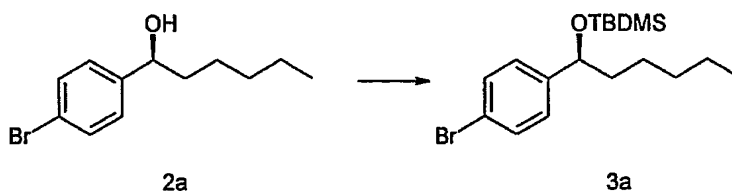
m/z (EIMS) : 256, 258

¹H NMR (CDCl₃, δ): 0.85 (3H, t); 1.2-1.9 (9H, m); 4.6 (1H, t); 7.15 (2H, d); 7.45 (2H, d).

HPLC (Chiracel OD 250 x 4.6mm, eluant hexane: IPA 99:1, flow rate 0.5ml/min, λ =254nm): 47 minutes, e.e.100%.

The absolute stereochemistry of compounds **2a** and **2b** was assigned by analogy with a literature method for reducing long chain aromatic ketones described by Brown, H.C., et al. *J. Am. Chem. Soc.*, **110**, 1539-1546 (1988). The alcohols were shown to be essentially homochiral by chiral HPLC.

(b) (i) Synthesis of (S)-1-(4-Bromophenyl)-1-(tert-butyltrimethylsilyloxy)hexane (**3a**)

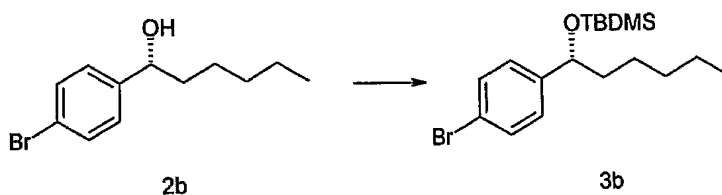


A mixture of S-BPH (**2a**) (10g), *tert*-butyldimethylsilyl chloride (7g) and imidazole (3.7g) were stirred in anhydrous dimethylformamide (100ml) for 16 hours. The mixture was partitioned between petroleum ether and water and the layers separated. The organic layer was washed with water, brine, dried over sodium sulphate and evaporated *in vacuo*. Compound **3a** (14.5g) was obtained as an oil following column chromatography of the residue in petroleum ether.

10 m/z (EIMS): 370, 372

¹H NMR (CDCl₃, δ): -0.2 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.85 (3H, t); 1.25 (6H, m) 1.55 (2H, m); 4.6 (1H, m); 7.1 (2H, d); 7.4 (2H, d).

15 (b) (ii) Synthesis of (R)-1-(4-Bromophenyl)-1-(*tert*-butyldimethylsilyloxy)hexane (**3b**)



Compound **3b** (18.5g) was made from R-BPH (**2b**) (12.5g) by an analogous method to that described in Example 1(b) (i).

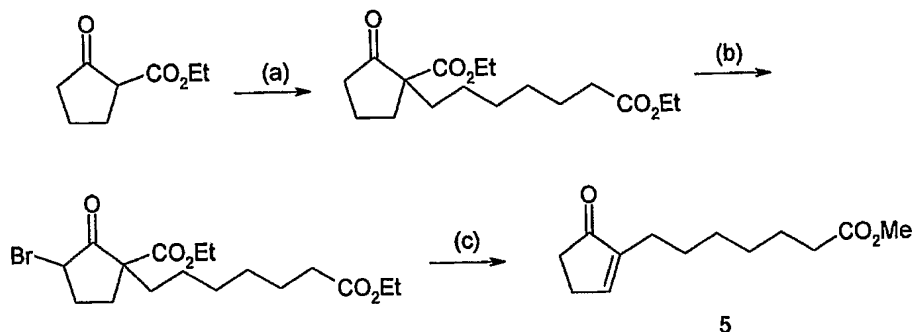
20

m/z (EIMS): 370, 372

¹H NMR (CDCl₃, δ): -0.2 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.85 (3H, t); 1.25 (6H, m) 1.55 (2H, m); 4.6 (1H, m); 7.1 (2H, d); 7.4 (2H, d).

25

(c) Synthesis of 2-(6-carbomethoxyhexyl)cyclopent-2-en-1-one (5)

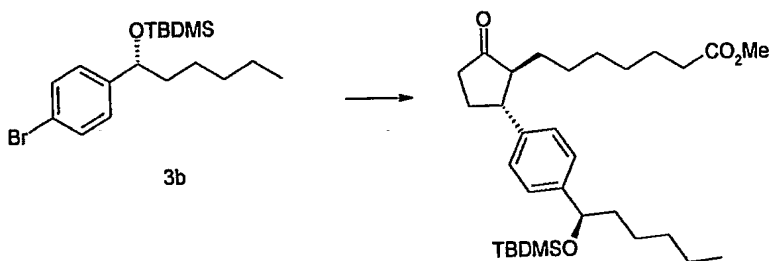


- (a) ethyl 7-bromoheptanoate, sodium hydride
 (b) bromine
 (c) (i) acid; (ii) esterify

5 This known compound, which is commercially available, was prepared in three steps from ethyl 2-oxocyclopentane carboxylate by the methods of Bagli, J. et al., *J. Org. Chem.*, **1972**, 37, 2132-2138 and Bernady, K.F., *J. Org. Chem.*, **1980** 45, 4702-4715.

10

(d) (i) Synthesis of 2-{4-[1-(R)-(tert-butyl)dimethylsilyloxy]hexyl]phenyl}-5-oxocyclopentaneheptanoic acid, methyl ester diastereomers (circa 3:1 trans: cis mixture) (6b)



& its diastereoisomer
 + ~30% cis-isomer (6b)

15

To a solution of (R)-1-(4-bromophenyl)-1-(tert-

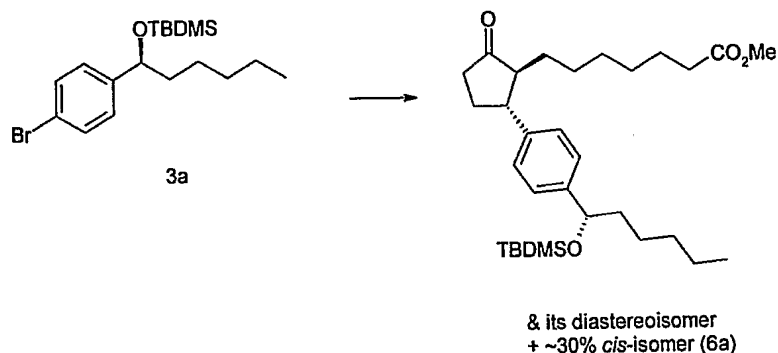
butyldimethylsilyloxy)hexane (**3b**) (7.2g) in anhydrous diethyl ether (100ml) was added tert-butyllithium (1.5M in hexanes; 28ml) dropwise at -78°C, not allowing the temperature to rise above -60°C. The mixture was left at -78°C for a further 3 hours. A slurry of copper (I) pentayne (2.5g) in anhydrous diethyl ether (56ml) was treated with hexamethylphosphorous triamide (8ml) and the mixture stirred at room temperature for several minutes to form a solution. This freshly prepared solution was now added dropwise to the aryllithium solution at -78°C and left for a further hour at -78°C, whereupon a solution of 2-(6-carbomethoxyhexyl)cyclopent-2-en-1-one (**5**) (4g) in anhydrous diethyl ether (40ml) was added. The reaction mixture was held at -78°C for 15 minutes then at -25°C to -10°C for a further hour. The cold mixture was partitioned quickly between dilute hydrochloric acid and ether, the organic layer separated, washed with brine, dried over sodium sulphate and evaporated *in vacuo*. Compounds **6b** (7.2g) were obtained as a *circa* 3:1 mixture of *trans*:*cis* isomers following silica-gel column chromatography of the residue in 2:1 dichloromethane:petroleum ether then 3:17 ethyl acetate:petroleum ether.

¹H NMR (CDCl₃, δ) - *trans*-diastereomers: -0.25 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.8-2.0 (22H, m); 2.2-2.6 (6H, m); 2.95 (1H, m); 3.65 (3H, s); 4.6 (1H, m); 7.15 (2H, d); 7.25 (2H, d).

¹H NMR (CDCl₃, δ) - *cis*-diastereomers: -0.27 (3H, s); -0.02 (3H, s); 0.85 (9H, s); 0.8-2.0 (22H, m); 2.2-2.6 (6H, m); 3.55 (1H, m); 3.65 (3H, s); 4.6 (1H, m); 7.0 (2H, d); 7.15 (2H, d).

(d) (ii) 2-{4-[1-(*S*)-(tert-butyltrimethylsilyloxy)hexyl]phenyl}-5-oxocyclopentaneheptanoic acid, methyl ester diastereomers (circa 3:1 *trans*: *cis* mixture) (**6a**)

5



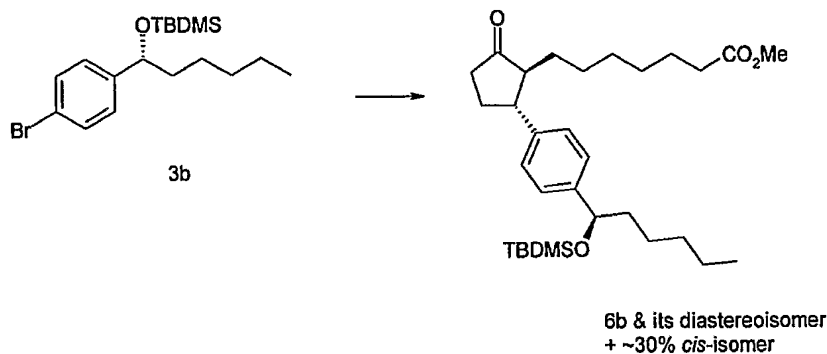
The title compound and its diastereoisomer, and about 30% of their *cis*-isomers (**6a**), (7.3g) were made from (*S*)-1-(4-bromophenyl)-1-(tert-butyltrimethylsilyloxy)hexane (**3a**) (7.2g) and 2-(6-carbomethoxyhexyl)cyclopent-2-en-1-one (**5**) (4g) by an analogous method to that described in Example 1(d) (i).

¹H NMR (CDCl₃, δ) - *trans* diastereomers : -0.25 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.8-2.0 (22H, m); 2.2-2.6 (6H, m); 2.95 (1H, m); 3.65 (3H, s); 4.6 (1H, m); 7.15 (2H, d); 7.25 (2H, d).

¹H NMR (CDCl₃, δ) - *cis* diastereomers : -0.27 (3H, s); -0.02 (3H, s); 0.85 (9H, s); 0.8-2.0 (22H, m); 2.2-2.6 (6H, m); 3.55 (1H, m); 3.65 (3H, s); 4.6 (1H, m); 7.0 (2H, d); 7.15 (2H, d).

(d)(iii) Alternative synthesis of 2-{4-[1-(*R*)-(tert-butyltrimethylsilyloxy)hexyl]phenyl}-5-oxocyclopentaneheptanoic acid, methyl ester diastereomers (circa 3:1 trans: cis mixture) (**6b**)

5



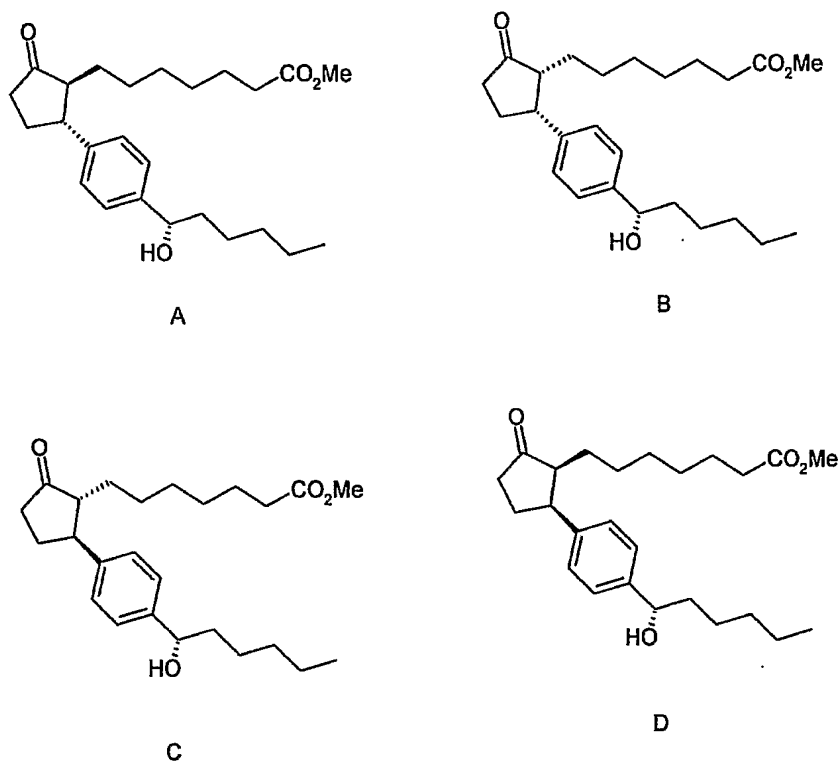
A mixture of (*R*)-1-(4-bromophenyl)-1-(tert-butyltrimethylsilyloxy)hexane (**3b**) (0.8g), magnesium turnings
10 (0.11g), a crystal of iodine and 1,2-dibromoethane (5μl) in anhydrous THF (4ml) were boiled to reflux to initiate reaction, then kept at 35°C for 2 hours to form the Grignard solution. Lithium chloride (0.125g) and copper (1) bromide dimethyl sulphide complex (0.61g) were stirred in
15 anhydrous THF (4.5ml) for a few minutes then cooled to -78°C whereupon the Grignard solution was added dropwise. The resulting mixture was left for 5 minutes at -78°C then trimethylsilyl chloride (0.38ml) was added followed by a solution of 2-(6-carbomethoxyhexyl)cyclopent-2-en-1-one
20 (0.18g) in anhydrous THF (1.5ml). The mixture was kept at -78°C for 15 minutes, at 0°C for 30 minutes then allowed to warm up to room temperature for an hour. The mixture was re-cooled to -20°C whereupon dilute hydrochloric acid (4ml) was added and the mixture stirred vigorously for two minutes.
25 The cold mixture was partitioned between petroleum ether and

saturated ammonium chloride solution and the layers separated. The organic layer was washed with brine, dried over sodium sulphate and evaporated in *vacuo*. Compounds **6b** (0.20g) were isolated as a mixture of *cis* and *trans* isomers following silica-gel column chromatography of the residue in 4:1 petroleum ether:ethyl acetate.

¹H NMR (CDCl₃, δ) - *trans* diastereomers : -0.25 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.8-2.0 (22H, m); 2.2-2.6 (6H, m);
10 2.95 (1H, m); 3.65 (3H, s); 4.6 (1H, m); 7.15 (2H, d); 7.25 (2H, d).

¹H NMR (CDCl₃, δ) - *cis* diastereomers: -0.27 (3H, s); -0.02 (3H, s); 0.85 (9H, s); 0.8-2.0 (22H, m); 2.2-2.6 (6H, m);
15 3.55 (1H, m); 3.65 (3H, s); 4.6 (1H, m); 7.0 (2H, d); 7.15 (2H, d).

(e) (i) Synthesis of *trans* and *cis*-2-[4-(1-(*S*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester diastereomers (7a) (Mixture 1)



7a (MIXTURE 1)

5

A: (1*S*,2*R*)-2-[4-(1-(*S*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [SRS]

B: (1*R*,2*R*)-2-[4-(1-(*S*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [RRS]

10 C: (1*R*,2*S*)-2-[4-(1-(*S*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [RSS]

D: (1*S*,2*S*)-2-[4-(1-(*S*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [SSS]

15 2-[4-[1-(*S*)-(tert-butyldimethylsilyloxy)hexyl]phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester diastereomers (6a) (0.2g; of circa 3:1 *trans*:*cis* composition) was stirred

in a mixture of THF (3.5ml) and dilute hydrochloric acid
(2M; 1ml) for 20 hours at 25°C. The reaction mixture was
added to brine and extracted twice with dichloromethane. The
combined organic layers were dried over sodium sulphate and
5 evaporated *in vacuo*. 7a (Mixture 1) (0.095g) was obtained as
an oil (of *circa* 95:5 *trans:cis* composition) following
silica-gel column chromatography of the residue in 3:1
petroleum ether:ethyl acetate then 200:3
dichloromethane:methanol.

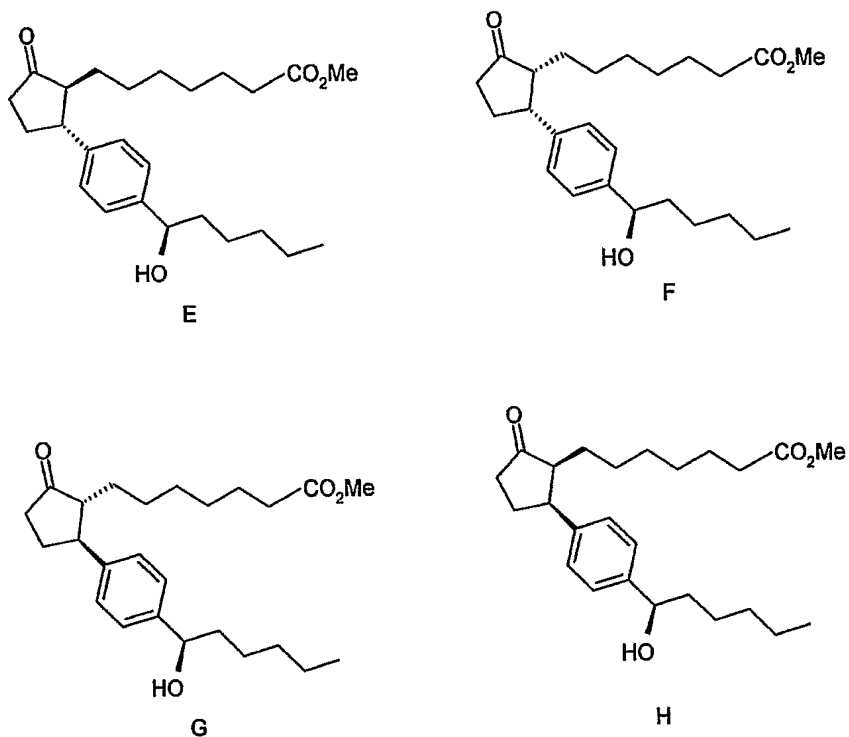
10

m/z (EIMS): 402

¹H NMR (CDCl₃, δ) - *trans* diastereomers only: 0.8-2.0 (23H,
m); 2.2-2.6 (6H, m); 2.95 (1H, m); 3.65 (3H, s); 4.65 (1H,
t); 7.25 (2H, d); 7.35 (2H, d).

15

(e) (ii) *trans* and *cis*-2-[4-(1-(*R*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester diastereomers (**7b**) (Mixture 2)



7b (MIXTURE 2)

- 5 E: (1*S*,2*R*)-2-[4-(1-(*R*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [SRR]
 F: (1*R*,2*R*)-2-[4-(1-(*R*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [RRR]
 G: (1*R*,2*S*)-2-[4-(1-(*R*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [RSR]
 10 H: (1*S*,2*S*)-2-[4-(1-(*R*)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid, methyl ester [SSR]

Compounds **7b** (0.15g; of circa 95:5 *trans*:*cis* composition))
 15 were made from 2-{4-[1-(*R*)-(tert-butyl)dimethylsilyloxy]hexyl}phenyl}-5-oxo-cyclopentaneheptanoic acid, methyl ester diastereomers

(0.3g; of *circa* 3:1 *trans:cis* composition) (**6b**) by an analogous method to that described in Example 1(e)(ii).

m/z (EIMS): 402

5 ¹H NMR (CDCl₃, δ) - *trans* isomer only: 0.8-2.0 (23H, m); 2.2-2.6 (6H, m); 2.95 (1H, m); 3.65 (3H, s); 4.65 (1H, t); 7.25 (2H, d); 7.35 (2H, d).

10 **Example 2: Separation of *trans*-2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-cyclopentanecarboxylic acid methyl ester diastereomers**

HPLC of a 90 mg sample of either ester mixture 1 or 2 on a chiral stationary phase (ChiralPak AD, Daicel Chemical Industries, Japan) using a mobile phase of 100% ethanol
15 afforded complete separation on a column of 25 cm in length by 2 cm internal diameter, in about an hour. A 1g sample of either mixture was separated in eleven consecutive 90 mg runs (flow rate 4ml/min; detection 230 nm). The recovered
20 esters were then hydrolysed to the acids as follows. Methyl ester (0.45g) in 4:1 v/v tetrahydrofuran in water (40ml) was treated with 1M lithium hydroxide in water (1.37 ml, 1.2equiv.) added dropwise and the solution was stirred overnight at ambient temperature. The solution was concentrated in vacuo, diluted with water, acidified to pH~1
25 and extracted into ethyl acetate. The extract was dried over magnesium sulphate, filtered and concentrated in vacuo at 30°C to give the acid as an oil. The recoveries of acids starting from 1g of each mixture of methyl esters were: from Peak 1, mixture 1: 0.392g; from Peak 2, mixture 1: 0.427g;
30 from Peak 1, mixture 2: 0.433g and from Peak 2, mixture 2: 0.381g.

Optical rotations were recorded for the acids derived from

each of the methyl ester peaks indicated.

Peak 1, mixture 1

[α]²⁵ -422.4 (365nm), -142.9 (436nm), -57.3 (546nm), -47.9
5 (578nm), -45.1 (589nm)
(c= 0.6275, CHCl₃; path length 100mm)

Peak 2, mixture 1

[α]²⁵ +314.9 (365nm), +80.6 (436nm), +22.7 (546nm), +17.3
10 (578nm), +16.0 (589nm) (c= 1.365, CHCl₃; path length 100mm)

Peak 1, mixture 2

[α]²⁵ -299.4 (365nm), -77.8 (436nm), -22.2 (546nm), -16.9
(578nm), -15.5 (589nm)
15 (c= 0.81, CHCl₃; path length 100mm)

Peak 2, mixture 2

[α]²⁵ +422.6 (365nm), +140.6 (436nm), +55.5 (546nm), +45.9
(578nm), +42.9 (589nm)
20 (c= 0.885, CHCl₃; path length 100mm)

Chemical purity was determined by NMR and LC-MS; chiral
purity was determined by chiral HPLC as described below. ¹H
NMR (CDCl₃) confirmed the structure of the acid and showed
25 the presence of only a trace of the methyl ester; a low
level impurity, probably the *cis*- isomer, was always present
together with residual ethyl acetate.

¹³C NMR showed very small differences between diastereomers
30 of the esters. Peak 1, mixture 1 and peak 2, mixture 2 were
shown to be enantiomers, as were peak 2, mixture 1 and peak
1, mixture 2. This correlates with the optical rotation
data for each compound shown above.

Example 3: Hydrolysis of Separated Methyl Esters

0.45g of a methyl ester (as separated in Example 2) was dissolved in 40ml of a 4:1 v/v solution of THF in water; 1.37ml of 1M lithium hydroxide solution (1.2equiv.) was
5 added dropwise, and the solution then stirred overnight at ambient temperature. The reaction was then examined by LC-MS, which typically showed clean formation of the free acid, with only a trace of ester remaining. The reaction was concentrated down under vacuum to remove THF, and more water
10 added; the stirred solution was treated dropwise with 1M hydrochloric acid to give pH~1, and the solution then equilibrated with ethyl acetate; the aqueous layer was removed, and the ethyl acetate layer washed with brine, dried over magnesium sulphate, filtered, and evaporated
15 under vacuum. The residual oil was transferred to a weighed vial in a little ethyl acetate, and solvent removed under a stream of nitrogen; the sample was then placed in a drying pistol and pumped on overnight at 30°C/1mbar.

20 ¹H NMR (CDCl₃) confirmed the structure of the product as the free acid, and typically showed the presence of only a trace of methyl ester; a low level impurity, thought to be the cis-isomer, was always present, as was residual ethyl acetate.

25 The chiral purity of the product was assessed by re-esterifying a small sample of each of the four separated acid isomers and then analysing the esters by analytical chiral HPLC. About 5 mg of acid was dissolved in ether and treated with a freshly prepared solution of diazomethane in
30 ether, to give a permanent yellow colour. After standing for 30 minutes at ambient temperature the solution was blown to dryness under nitrogen and re-dissolved in ethanol for chiral HPLC. The conditions used for the analysis were; analytical ChiralPak AD column (25 cm by 0.46 cm), 100%

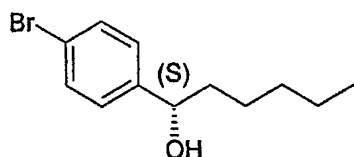
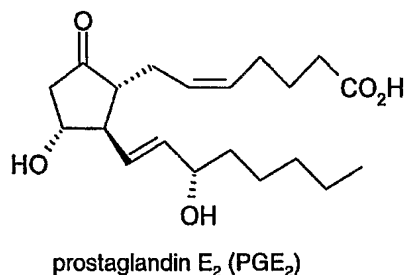
ethanol as stationary phase, flow rate of 0.25 ml/min UV detection (230 nm) at ambient temperature. Typical retention times for each isomer were: Peak 1, mixture 1: 23.5 min; Peak 2, mixture 1: 56 min; Peak 1, mixture 2: 23.7 min; Peak 2, mixture 2: 35 min. The chiral purity of each sample was essentially 100%.

Example 4: Assignment of the four stereoisomers of *trans*-2-[4-(1-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid

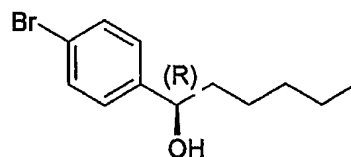
10

The absolute stereochemistry of AH13205 stereoisomers was determined by assigning the absolute configuration of the acid side chain-cyclopentanone junction using circular dichroism. The four stereoisomers of AH-13205, which all have the *trans*-configuration of the two side chains on the cyclopentanone have been separated (peak 1, mixture 1; peak 2, mixture 1; peak 1, mixture 2 and peak 2, mixture 2); these are oils at room temperature.

20 To aid in assigning the absolute configuration, standards were also analysed. These are prostaglandin E₂ (PGE₂), (S)-1-(4-bromophenyl)hexan-1-ol (S-BPH) and (R)-1-(4-bromophenyl)hexan-1-ol (R-BPH) (shown below).



(S)-1-(4-bromophenyl)hexan-1-ol (S-BPH)



(R)-1-(4-bromophenyl)hexan-1-ol (R-BPH)

The samples were stored at room temperature and were
 5 dissolved in 100% ethanol and diluted to the concentrations
 as shown in table 1 prior to analysis.

Table 1

Sample	Mass	Final concentration
Peak 1, mixture 1	15.7 mg	19 mg/mL
Peak 2, mixture 1	10.6 mg	19 mg/mL
Peak 1, mixture 2	7.1 mg	19 mg/mL
Peak 2, mixture 2	28.5 mg	19 mg/mL
PGE ₂	Approximately 5 mg	0.7 mg/mL
R-BPH	15 mg	0.7 mg/mL
S-BPH	20 mg	0.7 mg/mL

10 A 1.0 cm pathlength quartz cuvette was used for the analysis
 of PGE₂, R-BPH and S-BPH. A 0.1 cm pathlength quartz
 cuvette was used for the analysis of the four AH13205
 stereoisomers. Ethanol volumes were measured with a Gilson

micropipette, for which they are in calibration if used quickly.

Instrument Calibration and Acceptance Criteria

- 5 The wavelength accuracy calibration criteria were met. Analysis of 0.06% (w/v) aqueous ammonium d-10-camphor sulfonate (ACS) showed signal intensity within specification, therefore no scaling factors were necessary.
- 10 The corresponding water baseline was subtracted from each sample spectrum, and the spectra were zeroed in the 360 - 400 nm region, which was outside the absorption band.

Results

- 15 Single analyses of UV and CD were undertaken for all samples. The UV and CD baseline subtracted and zeroed data for the standards PGE₂ and R-/S-BPH are shown in Figures 1a, 1b, 2a and 2b. The data for the four stereoisomers of AH13205 is shown in Figure 3a and 3b. The results are
- 20 summarised in Table 2.

Table 2

Sample	Final concentration	Pathlength	First UV band/nm	UV intensity maximum	First CD band/nm	CD intensity maximum
Peak 1 Mixture 1	19 mg/mL	0.1 cm	263.5/287.0	1.42/0.28	297.0	-630.5
Peak 2 Mixture 1	19 mg/mL	0.1 cm	263.5/287.0(sh)	1.17/0.23	297.0	511.5
Peak 1 Mixture 2	19 mg/mL	0.1 cm	263.5/287.0	1.59/0.33	297.0	-685.0
Peak 2 Mixture 2	19 mg/mL	0.1 cm	263.5/287.0	1.34/0.28	297.0	583.5
PGE ₂	0.7 mg/mL	1 cm	284.5	0.13	299	-239
R-BPH	0.7 mg/mL	1 cm	267.0	0.74	269	-5.4
S-BPH	0.7 mg/mL	1 cm	267.0	0.76	269	6.46

The stereoisomeric samples (peak 1, mixture 1; peak 2, mixture 1; peak 1, mixture 2 and peak 2, mixture 2) have two or three transitions of interest, one due to the $n \rightarrow \pi^*$ transition at ~290 nm and one due to the aromatic ring $\pi \rightarrow \pi^*$ transition at about 260 nm and the next transition below this region. PGE₂ was used as a model for the $n \rightarrow \pi^*$ part of the molecule and R-/S-BPH to model the $\pi \rightarrow \pi^*$ part.

The $\pi \rightarrow \pi^*$ absorbances were found to be weak and did not interfere with the analysis of the $n \rightarrow \pi^*$ band.

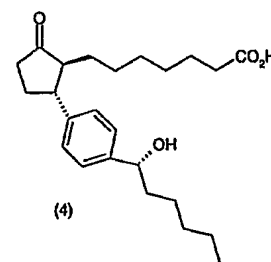
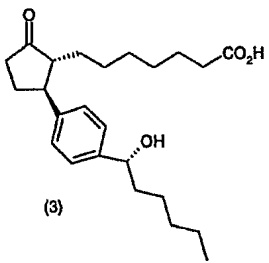
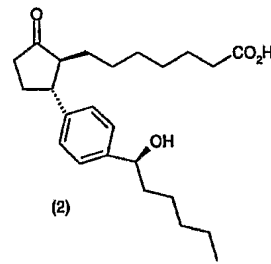
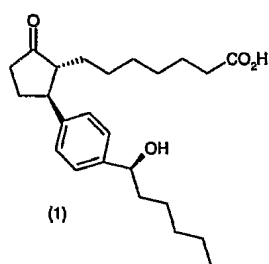
The induced CD for PGE₂ is expected to be dominated by the acid group chain α - to the carbonyl. Analysis using the standard octant rule shows that this chain lies in the -z, +y and -x octant thus making -xyz (and therefore the expected CD curve) negative. This was observed experimentally (Table 2). Peak 1, mixture 1 and peak 1, mixture 2 samples showed negative CD curves and therefore have the same absolute stereochemistry at the side chain junction as PGE₂. Peak 2, mixture 1 and peak 2, mixture 2

samples showed positive CD curves and therefore have the opposite absolute stereochemistry from PGE₂ at this junction.

- 5 Both by pattern-matching with PGE₂ and with the octant rule correlation, the peak 1, mixture 1 and peak 1, mixture 2 samples have been shown to have the same absolute configuration as PGE₂ at the carbon α - to the carbonyl which is the point of attachment of the acid side chain to the
- 10 cyclopentanone. The peak 2, mixture 1 and peak 2, mixture 2 samples have the opposite configuration to PGE₂ at this point. These results are shown in table 3.

Table 3

	Stereoisomer
Peak 1, Mixture 1	(1) or (3)
Peak 2, Mixture 1	(2) or (4)
Peak 1, Mixture 2	(1) or (3)
Peak 2, Mixture 2	(2) or (4)

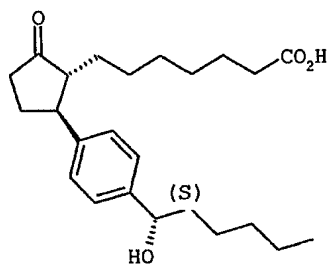


15

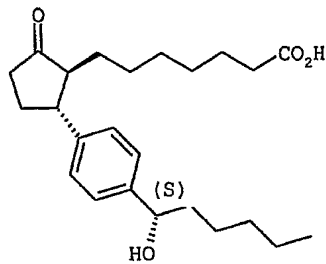
The determination of absolute stereochemistry by these CD studies is in agreement with the expected results of the stereoselective synthesis described for compound 17 [RSS], as predicted by comparison with the results from the literature of related stereoselective syntheses using compound (22).

As the stereochemistry at the 1- position of the hexyl chain in the 4-(1-hydroxyhexyl)phenyl side chain is known from the starting materials, the assignments in table 3 allow the stereochemistry of each of the isomers to be determined. These results are shown below.

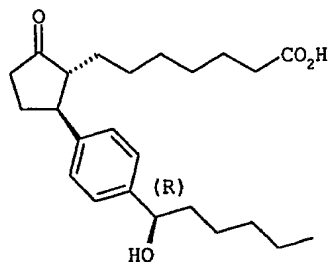
AH13205 *trans*- Stereoisomers



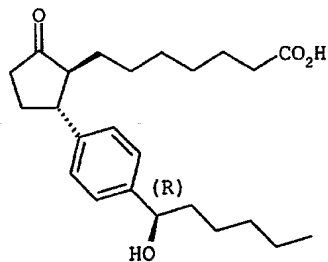
Peak 1, mixture 1 (fig. 7a - C)
(1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid



Peak 2, mixture 1 (fig. 7a - A)
(1S,2R)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid



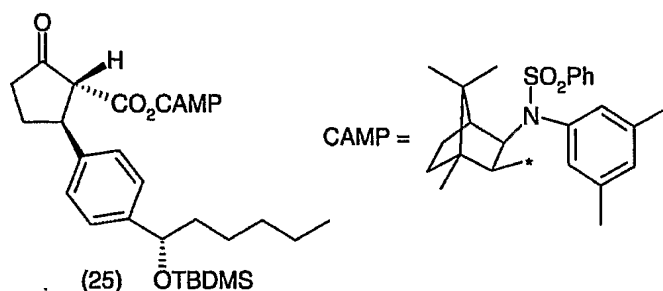
Peak 1, mixture 2 (fig. 7b - G)
(1R,2S)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid



Peak 2, mixture 2 (fig. 7b - E)
(1S,2R)-2-[4-(1-(R)-hydroxyhexyl)phenyl]-
5-oxo-cyclopentaneheptanoic acid

Example 5: Stereoselective preparation of (1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid (peak 1, mixture 1).

- 5 (a) Preparation of (1R,2S)-2-{4-[1-(S)-(tert-cyclopentanecarboxylic acid, (1R,2S,3R,4S)-{3-[N-benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl} ester (25)



- 10 To a solution of (S)-1-(4-bromophenyl)-1-(tert-butyldimethylsilyloxy)hexane (1.8g) in anhydrous THF (24ml) was added at -78°C tert-butyllithium (1.7M in pentane; 5.6ml) keeping the temperature below -65°C. After stirring for 2 hours at -78°C,
15 lithium-2-thienylcyanocuprate (0.25M in THF; 19.2ml) was added and the mixture left at -78°C for an hour. A solution of 5-oxo-cyclopentenecarboxylic acid, (1R,2S,3R,4S)-{3-[N-benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl} ester (1.7g) in anhydrous THF (15ml) was then added and the
20 resulting mixture left at -78°C for 75 minutes.

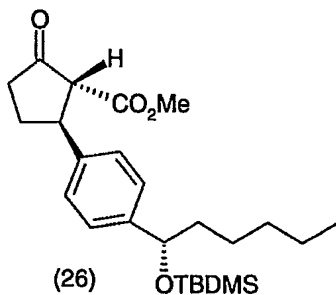
- Saturated ammonium chloride solution (15ml) was then added and the mixture allowed to warm up to 10-15°C over the next hour. Further saturated ammonium chloride solution was added
25 and the mixture extracted twice with ethyl acetate. The combined organic extracts were washed with ammonium chloride solution and subsequently with brine then dried over sodium sulphate and evaporated in vacuo. (1R,2S)-2-{4-[1-(S)-(tert-

butyldimethylsilyloxy)hexyl]phenyl}-5-oxo-
cyclopentanecarboxylic acid, (1R,2S,3R,4S)-{3-[N-
benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl} ester
(1.8g) was obtained as a foam following silica-gel column
5 chromatography of the residue in 3:1 petroleum ether:diethyl
ether.

^1H NMR (CDCl_3 , δ): (a mixture of keto and enol forms) -0.3,
-0.15, -0.1, 0.0, 0.1, 0.35, 0.45, 0.55 (8s); 0.75-2.8 (c);
10 3.7 (m), 4.1 (m); 4.55 (m); 5.25 (dd); 5.5-5.8 (2 br s);
6.8(d); 6.95-7.5 (c); 11.0 (enol proton, s).

Mass Spectrum (m/z) ES^+ : 836.6 ($\text{M}+\text{Na}$) $^+$

15 (b) Preparation of (1R,2S)-2-{4-[1-(S)-(tert-
cyclopentanecarboxylic acid, methyl ester (26).



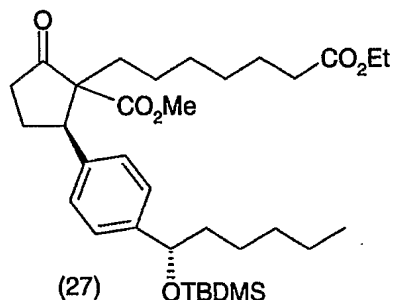
A solution of (1R,2S)-2-{4-[1-(S)-(tert-
20 butyldimethylsilyloxy)hexyl]phenyl}-5-oxo-
cyclopentanecarboxylic acid, (1R,2S,3R,4S)-{3-[N-
benzenesulfonyl-N-(3,5-dimethylphenyl)amino]-2-bornyl} ester
(1.1g) in anhydrous methanol (60ml) was heated to 150°C in a
sealed tube for 3 hours. After evaporation of the solvent in
25 *vacuo*, (1R,2S)-2-{4-[1-(S)-(tert-
butyldimethylsilyloxy)hexyl]phenyl}-5-oxo-
cyclopentanecarboxylic acid, methyl ester (390mg) was
obtained as an oil following silica-gel column chromatography

of the residue in 2:1 dichloromethane:petroleum ether.

^1H NMR (CDCl_3 , δ): keto form -0.2 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.85 (3H, t); 1.1-1.7 (8H, c); 1.95 (1H, c); 2.5 (3H, c); 3.35 (1H, d); 3.7 (3H, s); 3.8 (1H, m); 4.6 (1H, t); 7.15 (2H, d); 7.25 (2H, d).

Mass Spectrum (m/z) ES^+ : 611.6 ($\text{M}+\text{Na}$) $^+$

10 (c) Preparation of (2S)-1-methoxycarbonyl-2-{4-[1-(S)-cyclopentaneheptanoic acid, ethyl ester (27)].



To a solution of (1R,2S)-2-{4-[1-(S)-(tert-butyl-
15 dimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentanecarboxylic acid, methyl ester (390mg) in anhydrous DME (3.5ml) was added sodium hydride (60% dispersion in oil; 39mg). After leaving for an hour, ethyl 7-bromoheptanoate (0.3ml) and a catalytic amount of sodium
20 iodide were added and the mixture boiled to reflux for 20 hours.

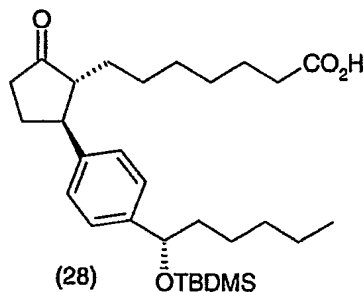
After cooling, the mixture was added to ammonium chloride solution and extracted twice with dichloromethane. The
25 combined organic extracts were dried over sodium sulphate and evaporated *in vacuo*. The residue was taken up in anhydrous chloroform (10ml) and a few crystals of para-toluenesulphonic acid monohydrate were added.

After stirring for an hour, sodium bicarbonate solution was added and the organic layer separated, dried over sodium sulphate and evaporated in *vacuo*. (2S)-1-methoxycarbonyl-2-
5 {4-[1-(S)-(tert-butyldimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid, ethyl ester (290mg) was obtained as an oil following silica-gel column chromatography of the residue in 0-5% diethyl ether in dichloromethane.

10 ^1H NMR (CDCl_3 , δ): -0.2 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.85 (3H, t); 1.1-1.8 (20H, c); 2.0 (1H, c); 2.3 (4H, c); 2.6 (2H, c); 3.4 (3H, s); 3.45 (1H, m); 4.15 (2H, q); 4.6 (1H, t); 7.15 (2H, d); 7.25 (2H, d).

15 Mass Spectrum (m/z) ES^+ : 455.4 ($\text{M}+\text{Na}$) $^+$

(d) Preparation of (1R,2S)-2-{4-[1-(S)-(tert-butyldimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid (28).



20

A mixture of (2S)-1-methoxycarbonyl-2-{4-[1-(S)-(tert-butyldimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid, ethyl ester (290mg) and lithium iodide hydrate (650mg) in 2,4,6-collidine (4ml) was heated to
25 reflux for 3 hours.

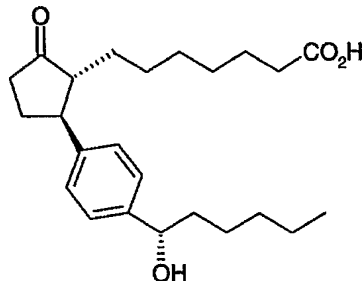
After cooling the mixture was added to ethyl acetate and

washed twice with dilute hydrochloric acid, brine, dried over sodium sulphate and evaporated *in vacuo*. (1R,2S)-2-{4-[1-(S)-(tert-butyltrimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid (190mg) was obtained as an oil
5 following silica-gel column chromatography of the residue in 4:1 petroleum ether:ethyl acetate.

^1H NMR (CDCl_3 , δ): -0.2 (3H, s); 0.0 (3H, s); 0.85 (9H, s); 0.85 (3H, t); 1.0-2.3 (24H, c); 2.45 (1H, c); 2.9 (1H, m); 4.6
10 (1H, t); 7.15 (2H, d); 7.25 (2H, d).

Mass Spectrum (m/z) ES^+ : 525.4 ($\text{M}+\text{Na}$) $^+$

(e) Preparation of (1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid (peak 1, mixture 1).
15



Peak 1, mixture 1 (fig. 7a - C)

A solution of (1R,2S)-2-{4-[1-(S)-(tert-butyltrimethylsilyloxy)hexyl]phenyl}-5-oxo-cyclopentaneheptanoic acid (190mg) in THF (4ml) and 2M
20 hydrochloric acid (1.1ml) was stirred for 20 hours at 30°C. The mixture was added to water and extracted twice with dichloromethane. The combined organic layers were dried over sodium sulphate and evaporated *in vacuo*. (1R,2S)-2-[4-(1-(S)-hydroxyhexyl)phenyl]-5-oxo-cyclopentaneheptanoic acid
25 (115mg) was obtained as an oil following silica-gel column chromatography of the residue in 5:2 petroleum ether:ethyl acetate.

^1H NMR (CDCl_3 , δ): 0.85 (3H, t); 1.0-2.3 (24H, c); 2.45 (1H, c); 2.9 (1H, m); 4.6 (1H, t); 7.25 (2H, d); 7.35 (2H, d).

5 Mass Spectrum (m/z) ES^- : 387.3 (M-H) $^-$

$[\alpha]^{25}$ -416.0 (365nm), -139.5 (436nm), -54.9 (546nm), -45.6 (578nm), -42.4 (589nm) ($c=0.51$, CHCl_3 ; path length 100mm)

10 **Example 6: EP binding and agonism**

The ability of compounds to bind to the human EP_2 receptor and their selectivity against all other EP receptors can be demonstrated in radioligand competition displacement binding experiments using cell lines stably transfected with the human EP receptors. The ability of compounds to stimulate the EP_2 receptor can be demonstrated in a second messenger cAMP functional assay, in primary human lymphocytes, monocytes or in human myometrium.

20 **Test Details**

Binding ability to human EP receptors

Membranes were prepared from cells stably transfected with human EP receptor cDNA. In brief, cells were cultured to confluency, scraped from culture flasks, and centrifuged (800 g, 8 minutes, 4°C). Cells were twice washed in ice cold homogenisation buffer containing 10 mM Tris-HCl, 1 mM EDTA.2Na, 250 mM sucrose, 1 mM PMSF, 0.3 mM indomethacin, pH 7.4, homogenised and re-centrifuged as before. The supernatant was stored on ice and pellets re-homogenised and re-spun. Supernatants were pooled and centrifuged at 40000g, 10 minutes, 4°C . Resultant membrane pellets were stored at -80°C until use.

For assay, membranes expressing human EP₄, EP₃, EP₂ or EP₁ receptors were incubated in Millipore (MHVBN45) plates containing assay buffer, radiolabelled [³H]PGE₂ and 0.1 to 10 000 nM concentrations of compounds. Incubations were performed at suitable temperatures and for suitable times to allow equilibrium to be reached. Non-specific binding was determined in the presence of 10uM PGE₂. Bound and free radiolabel was separated by vacuum manifold filtration using appropriate wash buffers, and bound radiolabel was determined by scintillation counting. Constituents of each of the buffers are included in table 4 below.

The affinity or pK_i of each compound for each receptor was calculated from the concentration causing 50% radioligand displacement (IC₅₀) using the Cheng-Prusoff equation:

$$K_i = \frac{IC_{50}}{1 + \left(\frac{\text{radioligand concentration}}{\text{radioligand } KD} \right)}$$

This approach follows that set out in Kenakin, T.P., Pharmacologic analysis of drug receptor interaction. Raven Press, New York, 2nd edition.

Table 4

Receptor		EP ₁	EP ₂	EP ₃	EP ₄
Protein / well		6.5µg	8µg	5µg	5µg
Final [³ H-PGE ₂]		3.6nM	3nM	2.5nM	1nM
Buffer	Assay	10mM MES pH6.0; 10mM MgCl ₂ ; 1mM EDTA, 3uM Indomethacin	10mM MES pH6.0; 10mM MgCl ₂ ; 1mM EDTA	10mM MES pH 6.0; 10mM MgCl ₂ ; 1mM EDTA, 100uM GTP-gamma-S	10mM MES pH6.0; 10mM MgCl ₂ ; 1mM EDTA, 3uM Indomethacin
	Wash	10mM MES pH6.0; 10mM MgCl ₂	10mM MES pH6.0; 10mM MgCl ₂	10mM MES pH 6.0; 10mM MgCl ₂	10mM MES pH6.0; 1mM EDTA

Effect of compounds on cyclase production

The following describes an in vitro assay to determine the
5 effect of compounds on cyclase production, that is, to
determine their functional efficacy at the EP₂ receptor.

Cell stimulation

HEK cells stably expressing the human EP₂ receptor were used
10 for these assays. HEK-EP₂ cells were cultured in 96-well,
poly-L-lysine coated plates at a density of 50,000
cells/well, and grown to confluence in humidified
95%O₂/5%CO₂ at 37°C. Culture medium was DMEM supplemented
with 10% foetal bovine serum, 100U/ml penicillin, 100ng/ml
15 streptomycin, 2.5µg/ml fungizone, 2mM glutamine, 250µg/ml
geneticin and 200µg/ml zeocin.

On reaching confluence, culture media was rinsed off using
DMEM with no additions, before 175µl assay buffer (DMEM
20 containing 1mM 3-isobutyl-1-methylxanthine and 3µM
indomethacin) was added to each well. This was allowed to
incubate for 1hr before the cells were stimulated with the
test compounds (in triplicate) at final concentrations of
10⁻⁹M to 10⁻⁵M for 15 minutes. The assay was terminated by
25 the addition of 25µl 1M hydrochloric acid. Plates were then
frozen for a minimum of 12 hours or until required for
radioligand displacement assay.

Radioligand displacement assay

30 Plates were thawed quickly at 37°C, and neutralised with
25µl 1M sodium hydroxide. 30µl of supernatant was
transferred to 96-well Millipore (MAFNOB) plates coated with
0.1% Polyethylenimine. These supernatants were diluted by
addition of 90µl cAMP assay buffer (50mM Tris, 5mM EDTA, pH

7.0). A cAMP standard curve (10^{-11}M to 10^{-5}M) was constructed. 15 μl of 3':5'-cAMP-dependent protein kinase (final concentration 8 $\mu\text{g}/\text{well}$), and 15 μl [^3H]-cAMP (final concentration 2nM/well) were added to each well.

5

Plates were incubated on ice for 2 hours, before bound and free radiolabel were separated by vacuum filtration harvesting on the Millipore manifold, using ice cold water as the termination buffer. Filter plates were allowed to dry overnight, before addition of 50 μl Microscint.

10

Radioactivity was determined using the Microbeta Trilux scintillation counter. cAMP accumulation was determined from the standard curve, and the values plotted as pmoles cAMP/well.

15

Effect of compounds on human myometrial activity

The following describes an *in vitro* functional assay, using human myometrial smooth muscle, to determine the affinity of the test compounds at the EP₂ receptor in human tissues.

20

Sections of human myometrium were prepared from samples of surgically removed uterus longitudinal myometrial muscle strips (2mm wide by 10mm long) were then cut and suspended between stainless steel hooks in organ chambers containing oxygenated (95% O₂/5% CO₂) Krebs solution at 37°C. The composition of the Krebs solution was as follows: NaCl (118.2mM), KCl (4.69mM), MgSO₄·7H₂O (1.18mM), KH₂PO₄ (1.19mM), glucose (11.1mM), NaHCO₃ (25.0mM), CaCl₂·6H₂O (2.5mM), indomethacin $3 \times 10^{-6}\text{M}$.

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Tissues were placed under a tension equivalent to 25mN and left overnight at room temperature. The following day the tissues were maintained at 37°C, washed and placed under a tension of 15mN then allowed to equilibrate for a period of

at least 30 minutes. Responses were recorded using isometric transducers coupled to an Apple Macintosh computer via a MacLab interface. After 60 minutes, the muscle sections of the human myometrium were stimulated electrically (15ms
5 pulse width, for 10s every 100s at 15V and 0.5-40Hz) using parallel platinum wire electrodes and a Multistim D330 pulse stimulator. Upon electrical stimulation, the strips of human myometrial smooth muscle responded with a rapid contraction. Once the response to electrical stimulation had stabilised
10 (stimulated responses differed by no more than 10%), the strips were exposed to increasing concentrations of test compounds (1×10^{-7} to 1×10^{-4} M, incubated for at least 15 minutes at each concentration). At the end of the experiment, application of sodium nitroprusside (SNP, a
15 nitric oxide donor that causes smooth muscle relaxation) (1×10^{-4} M) was used to produce a standard relaxatory response. To determine the affinity of the compounds, the concentration of test compound required to produce half-maximal effects (EC_{50}) was calculated, as was the maximum
20 response (calculated as a percentage of the standard response produced with SNP).

Results

Binding ability to human EP receptors

25 In these tests, the affinity of the four separated stereoisomers of AH-13205 were determined, and the results are shown in figure 4 (data is shown as means \pm s.e for 4 experiments). The stereoisomer isolated in peak 1 of mixture 1 was shown to be the most potent, having a pK_i of
30 7.1.

The full results of the binding tests are shown in table 5 as pK_i values:

Compound	EP ₂	EP ₁	EP ₃	EP ₄
Peak 1, Mixture 1	7.1	-	5.7	5.0
Peak 2, Mixture 1	5.8	-	4.8	4.5
Peak 1, Mixture 2	6.9	-	4.8	5.1
Peak 2, Mixture 2	6.3	-	4.7	4.8
AH-13205	6.4	5.0	5.2	4.6

Table 5

From this table, it can be seen that Peak 1, mixture 2 is the most selective of the stereoisomers.

5

Effect of compounds on cyclase production

In these tests, the effect of the separated stereoisomers and AH-13205 on cyclase production was assessed. All the compounds showed the same maximal response, but their

10 potency differed, as shown in Figure 5 and table 6 (data is shown as means.e. for 4 experiments).

Compound	Mean Log (EC ₅₀)	S.E.M.	Mean EC ₅₀ (nM)
Peak 1, Mixture 1	-8.01	0.22	10
Peak 2, Mixture 1	-6.49	0.19	323
Peak 1, Mixture 2	-7.25	0.19	56
Peak 2, Mixture 2	-6.39	0.24	407
AH13205	-7.49	0.29	32

Table 6

15 *Effect of compounds on human myometrial activity*

Application of AH-13205 was shown to inhibit electrically-induced contractions in human myometrium - points A, B and C correspond to the addition of increasing amounts of AH-13205 (10⁻⁶, 10⁻⁵ and 10⁻⁴ M) (Figure 6). The potency of the effect was in accordance with interaction at a prostaglandin EP₂ receptor, as the vehicle containing AH-13205 was shown to

20

have no effect (Figure 7).

The effects of the two most potent stereoisomers (Peak 1, Mixture 1 and Peak 1, Mixture 2) were investigated, and compared to the effects of AH-13205. Peak 1, Mixture 1, Peak 1, Mixture 2 and AH13205, all caused concentration-dependent inhibition of the EFS-evoked response. The pEC50s were 5.9 ± 0.2 (n=7), 5.3 ± 0.1 (n=6) and 5.3 ± 0.2 (n=7) (Figure 8). There was no significant differences between the maximum inhibitory effects observed, with inhibition of EFS-induced contractions of $56 \pm 5\%$ (Peak 1, Mixture 1), $57 \pm 2\%$ (Peak 1, Mixture 2) and $49 \pm 5\%$ (AH-13205). SNP caused further inhibition on top of the compounds, equivalent to 60-70% of the control EFS response. The SNP inhibitory effect was reversed over a 60-80 minutes washing period but the inhibitory effects of the compounds tested were not.

In addition, the effect of terbutaline, a β agonist, on EFS-induced contractions of myometrium was investigated, and shown to have no significant inhibitory effect on the EFS-evoked contractions ($98 \pm 5\%$ of the control EFS-induced contraction at $10^{-4}M$, n=7 donors).

Example 7: Inhibition of IL-2 production

Lymphocytes are mononuclear leukocytes, which participate in specific immune responses to foreign antigens and in the manifestation of auto-immune diseases. T lymphocytes produce IL-2, a key factor for lymphocyte activation and proliferation, in response to antigen stimulation via the CD3-T cell receptor complex and the pathway involved in this response is the NF-AT. This response can be demonstrated *in vitro* by using selective monoclonal antibodies with specificity to the CD3 molecules on T cells. A lymphocyte assay was designed to model this response and to determine

the effect of test compound on IL-2 production by anti-CD3-stimulated T cells isolated from peripheral blood. This assay uses a sub-optimal dose of an anti-CD3 monoclonal antibody (OKT3, 25ng/ml) immobilised to a 96-well plate to
5 stimulate a T cell response. The level of IL-2 released into the cell culture supernatants was quantified using a standard sandwich ELISA.

Monocytes are peripheral mononuclear phagocytes that
10 participate in inflammatory responses. TNF-alpha production by monocytes plays an important role in inflammatory responses and can cause considerable tissue damage if the level remained unchecked. Inhibition of TNF-alpha secretion by activated monocytes may provide an attractive therapy for
15 the treatment of inflammatory conditions.

One of the most potent microbial triggers of TNF-alpha release by monocytes is lipopolysaccharide (LPS) and this response is via the NF-KB pathway. A 96 well *in vitro* assay
20 was established to determine the effects of test compounds on LPS-induced TNF-alpha secretion by human peripheral blood monocytes. The level of TNF-alpha in assay supernatants was quantified using a standard sandwich ELISA.

25 **Test Details**

Human peripheral blood mononuclear cells from healthy volunteers were isolated from whole blood by Ficoll-Hypaque density centrifugation and adherence to plastic. The non-adherent lymphocyte fraction was used to set up the
30 lymphocyte assay and the adherent monocytes were then recovered by scraping and subsequently used in the monocyte assay.

Lymphocyte assay

Lymphocytes were then seeded to a 96-well plate pre-coated with anti-CD3 monoclonal antibody (OKT3) at 25 ng/ml and immediately, the test compounds (Peak 1, mixture 1; Peak 1, mixture 2; AH-13205 racemate; PGE₂) in appropriate dilutions were added to corresponding wells according to the experimental design. The plate was incubated for 24 hours at 37°C with 5% CO₂ in air and supernatants were recovered for ELISA analysis at the end of incubation period.

10

Monocyte assay

For the monocyte assay, the cells were plated onto 96-well plates and pre-treated for 1 hour at 37°C / 5%CO₂ with the test compound (Peak 1, mixture 1; Peak 1, mixture 2; AH-13205 racemate), followed by the addition of LPS (100ng/ml) to initiate the reaction. The plate was incubated for 24 hours and supernatants were recovered for the measurement of TNF-alpha production by ELISA.

20 **Results**

Lymphocyte assay

Figure 9 shows the results given as mean of three donors (except peak 1, mixture 2 which was tested in one donor only). These results are summarized in table 7.

Compound	Mean Log (EC ₅₀)	Mean EC50 (μM)
Peak 1, Mixture 1	-6.006	0.986
AH13205, racemate	-5.549	2.823
PGE ₂	-7.554	0.028

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Table 7

These results show that EP₂ agonists concentration-dependently inhibit IL-2 production by OKT3 activated T cells. The order of potencies in the assay is PGE₂ > Peak1,

Mixture 1 > AH13205 (racemate) according to their respective EC₅₀ values.

Monocyte assay

- 5 Figure 10 shows the results given as mean of three donors. These results are summarized in table 8.

Compound	Mean Log (EC ₅₀)	Mean EC ₅₀ (μM)
Peak 1, Mixture 1	-5.749	1.783
Peak 1, Mixture 2	-5.172	6.730
AH13205, racemate	-4.704	19.780

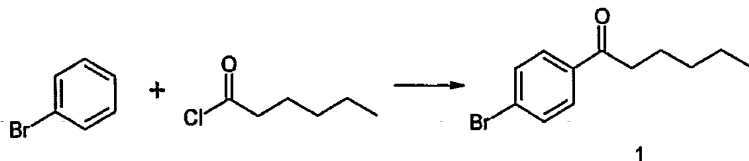
Table 8

- 10 These results show that the EP₂ agonists concentration-dependently inhibited TNF-alpha production by LPS-stimulated monocytes. The order of potencies based on their respective EC₅₀ values is Peak 1, Mixture 1 > Peak 1, Mixture 2 > AH13205 (racemate).

15 **Example 8: Stereoselective synthesis**

¹H nmr spectra were recorded using either a Bruker AC-250 spectrometer. MS method: positive electrospray (ES⁺), capillary voltage 3.25kV, cone voltage 25V.

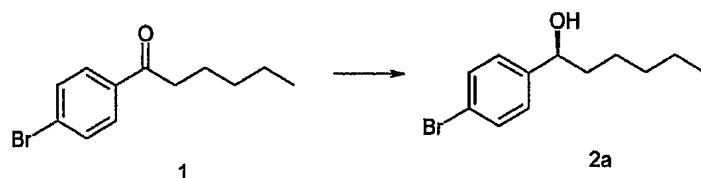
20 *Preparation of 1-(4-bromophenyl)hexan-1-one (1)*



- 25 To a stirred ice-cooled mixture of AlCl₃ (83 g) and bromobenzene (200 mL) under nitrogen was added dropwise hexanoylchloride (75 mL) over a period of 30 minutes. The mixture was then heated to 80°C (external) for 1.5 hours, after which time the solution had turned a deep red. The

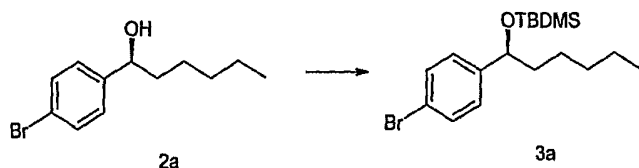
mixture was then allowed to cool before being poured into 600mL ice water and then extracted with DCM (800 mL). The organic extracts were then washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The concentrate was then treated with *iso*-hexane (1 L) and left in the freezer overnight, wherein crystallization took place. The slightly off-white solid was filtered and washed with more cold hexane, to yield the title compound (84g). Shown to be adequately pure by nmr and tlc.

Preparation of (*S*)-(-)-1-(4-bromophenyl)hexan-1-ol (2a)



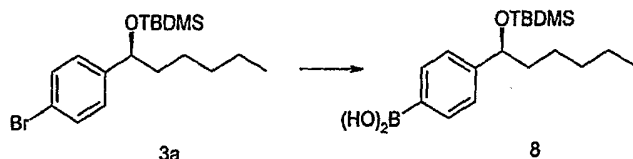
BH₃.THF (1 M in THF, 234 mL, 234 mmol) was stirred under nitrogen and cooled to -10°C before being treated with (*R*)-2-methyl-CBS-oxazaborolidine (24 mL, 24 mmol). After being left stirring for 20 minutes, 1-(4-bromophenyl)hexan-1-one (1) (48.3 g) was added as a solution in THF (379 mL) over a period of 1 hour, and thereafter left for a further 20 minutes before quenching carefully with MeOH (100 mL) - H₂ evolves. Advisable to perform the quench at RT since MeOH reacts slowly at -10°C. The mixture was then concentrated *in vacuo*, then redissolved in MeOH (300 mL) and treated with HCl (2 M in Et₂O, 40 mL). The solution was stirred for 5 minutes before concentrating *in vacuo*, triturating with Et₂O and removing the solid by filtration. The mother liquors were again concentrated *in vacuo* then recrystallized from hexane (480 mL, 10 vol.) at -10°C to yield the title compound as a fluffy white solid (20.7 g).

Preparation of (S)-(-)-1-O-TBDMS-1-(4-bromophenyl)hexane (3a)



To a stirred solution of (S)-(-)-1-(4-bromophenyl)hexan-1-ol (2a) (2.57, 10 mmol) in DMF (40 mL) at 40°C under nitrogen was added imidazole (2.74g) and TBDMS-Cl (3.03 g, 20 mmol). The mixture was left for 1 hour before quenching with H₂O (5 mL) and leaving for 5 minutes. The mixture was then partitioned between 1 M HCl (aq) (200 mL) and iso-hexane (200 mL). The aqueous extract was washed with a further 50 mL of hexane before combining all organic extracts, washing with brine, drying (MgSO₄) and concentrating in vacuo until all TBDMS-OH disappears (high-vac). This yielded the title compound, which was consistent by nmr, as a clear liquid/oil (3.5 g).

Synthesis of (S)-(-)-1-O-TBDMS-1-(phenyl-4-boronate)hexane (8)



To a stirring solution of 1-O-TBDMS-1-(4-bromophenyl)hexane (3a) (3.17 g, 8.58 mmol) in THF (32 mL) under nitrogen at -78°C was slowly added BuLi (2.5 M in hexanes, 3.43 mL, 8.58 mmol). After leaving to stir for 10 minutes the mixture was treated with triisopropylborate at -78°C. The mixture was then warmed to room temperature and treated with 5M KOH (aq) (12.86 mL) and left stirring for 30 minutes. The solution was then acidified to pH ~6 with AcOH, before concentrating in vacuo, then partitioning between EtOAc and water. The

organics were dried (MgSO₄), concentrated *in vacuo* then purified by silica column chromatography [Hexane to EtOAc : Hexane (3 : 7) as eluent] to yield a clear oil which solidified upon standing to a white solid (1.5 g). δ_H

5 (CDCl₃, 250 MHz) -0.10 (3 H, s, Si-Me), 0.06 (3 H, s, Si-Me), 0.80-1.00 (3 H, m, CH₃), 0.92 (9 H, s, Si-^tBu), 1.3-1.8 (8 H, m, 4 x CH₂), 4.71 (1 H, brt, CHOTBDMS), 7.44 (2H, d, *J* 7.9, 2 x 2-Ar(H)), 8.19 (2H, d, *J* 7.9, 2 x 3-Ar(H)).

10

Key to Figures

Figures 2a and 2b

—————	R-BPH
— — — —	S-BPH

Figures 3a and 3b

—————	Peak 1, mixture 1
— — — —	Peak 2, mixture 1
— — — —	Peak 1, mixture 2
- - - - -	Peak 2, mixture 2

15

Figure 4

■	Peak 1, mixture 1
▲	Peak 2, mixture 1
□	Peak 1, mixture 2
○	Peak 2, mixture 2
●	AH-13205 (racemate)

Figure 5

■	Peak 1, mixture 1
▲	Peak 2, mixture 1
●	Peak 1, mixture 2
○	Peak 2, mixture 2
□	AH-13205 (racemate)

Figure 7

□	Vehicle alone
■	Vehicle + AH13205

Figure 8

□	Peak 1, mixture 1
■	Peak 1, mixture 2
○	AH-13205 (racemate)

Figure 9

■	Peak 1, mixture 1
□	Peak 1, mixture 2
○	AH-13205 (racemate)
▲	PGE ₂

5 Figure 10

■	Peak 1, mixture 1
□	Peak 1, mixture 2
●	AH-13205 (racemate)

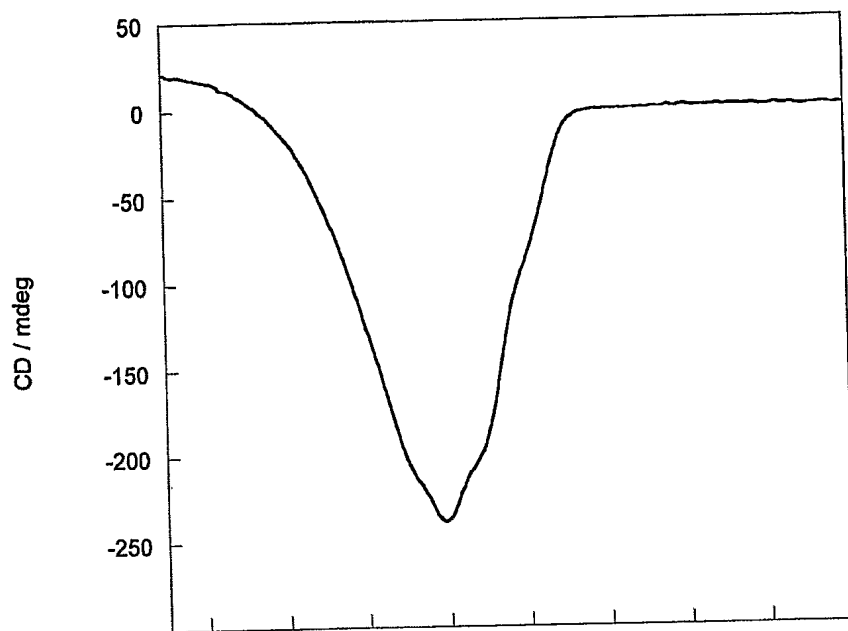


Fig. 1a

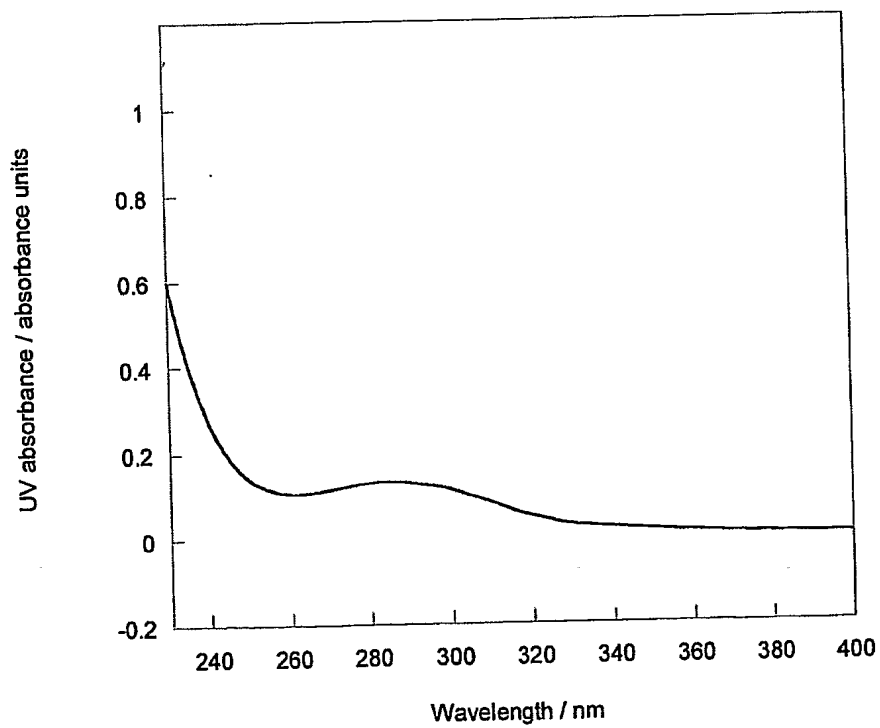


Fig. 1b

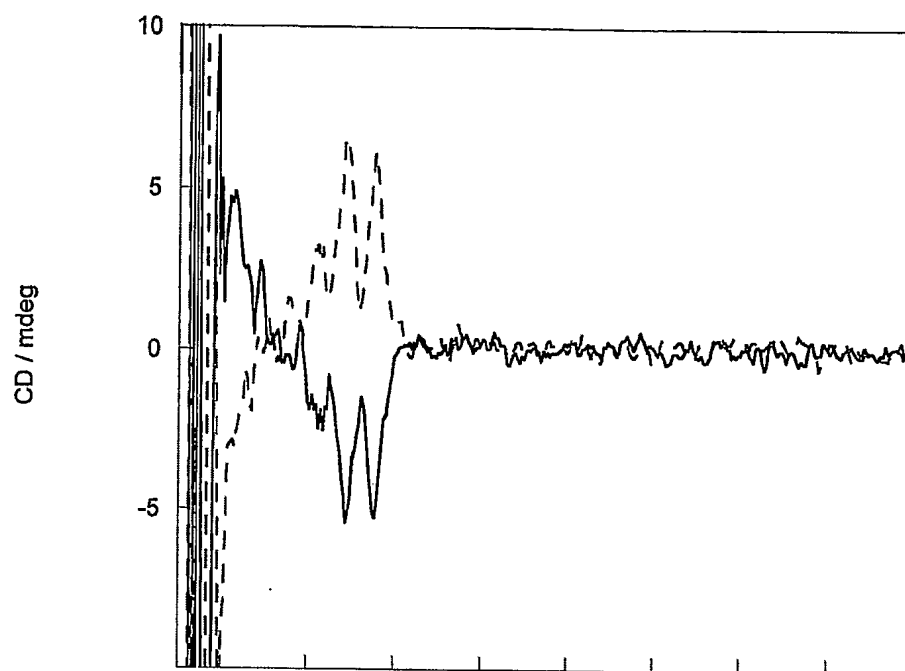


Fig. 2a

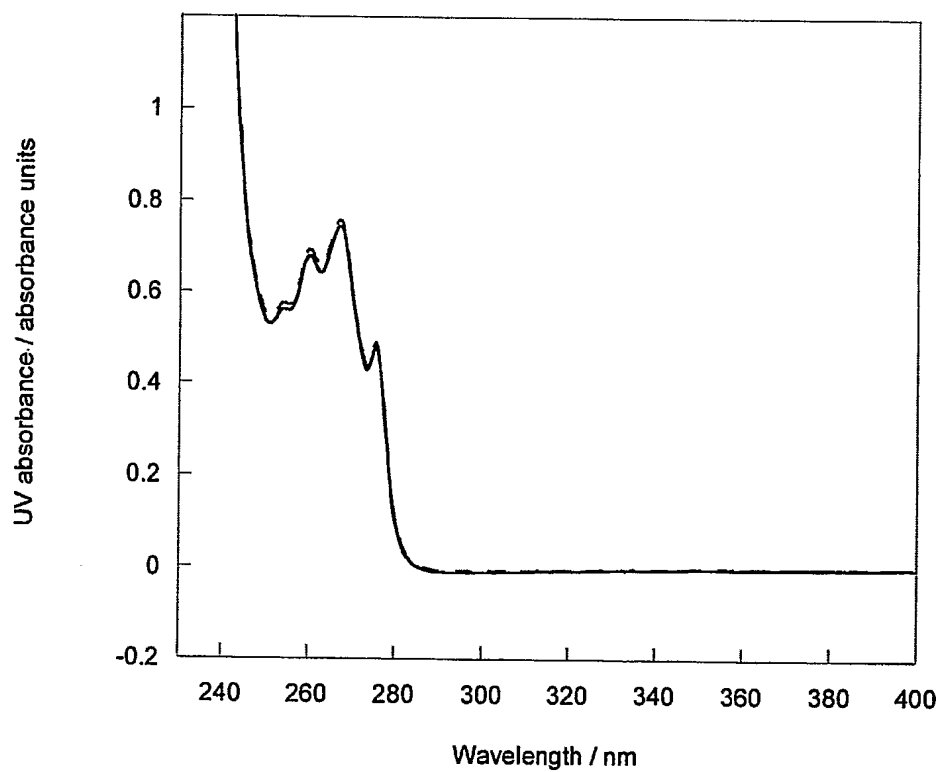


Fig. 2b

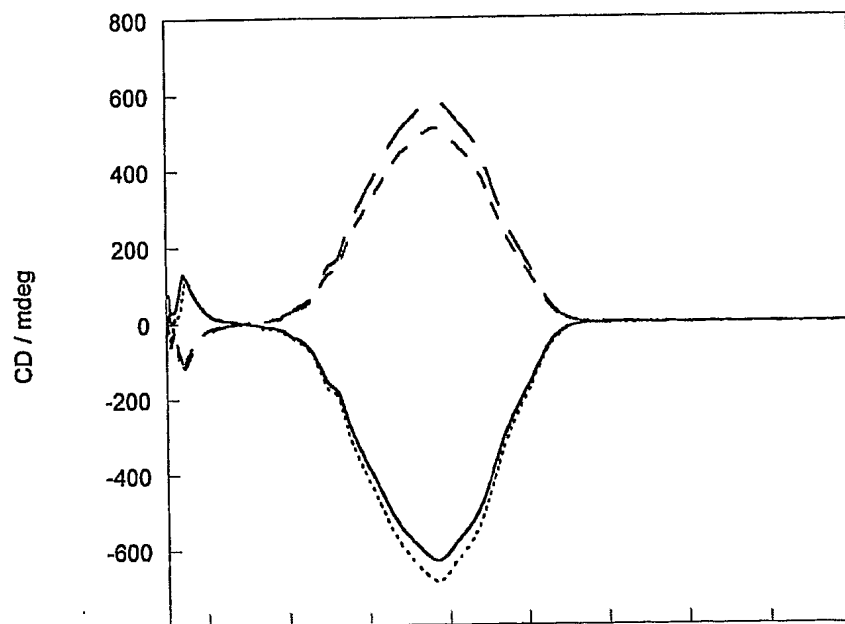


Fig. 3a

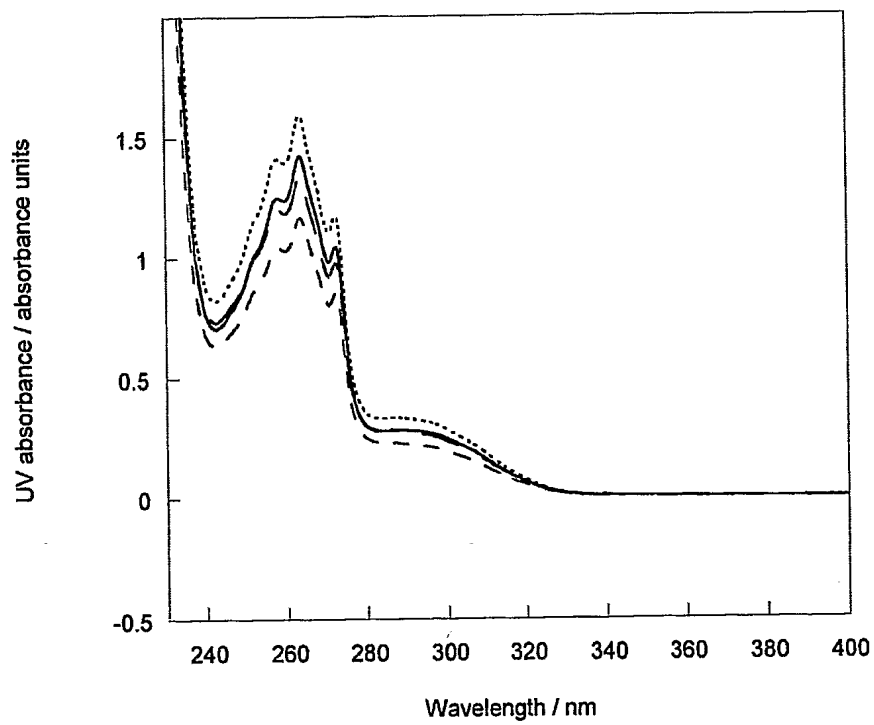


Fig. 3b

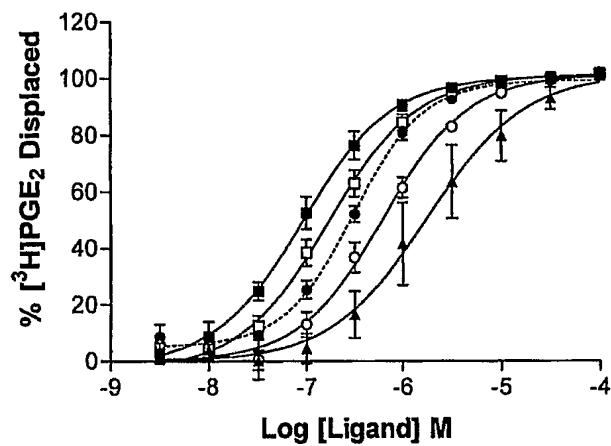


Fig. 4

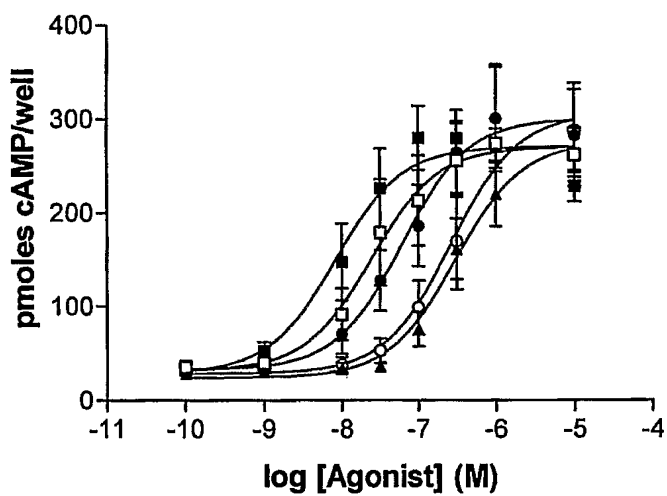


Fig. 5

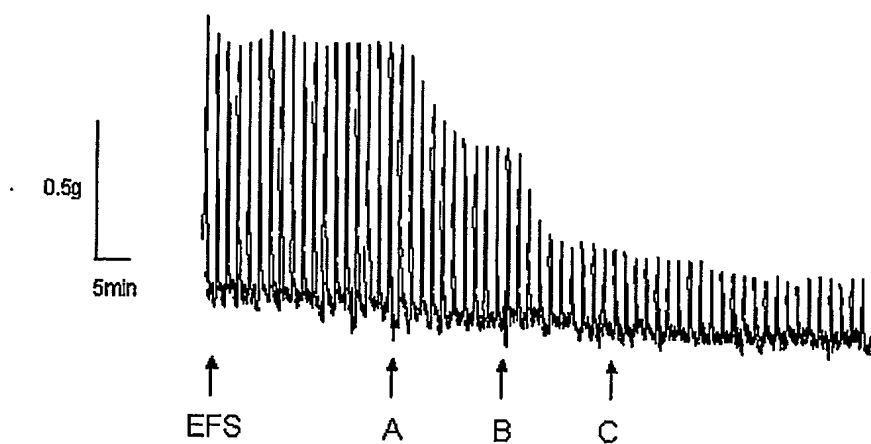


Fig. 6

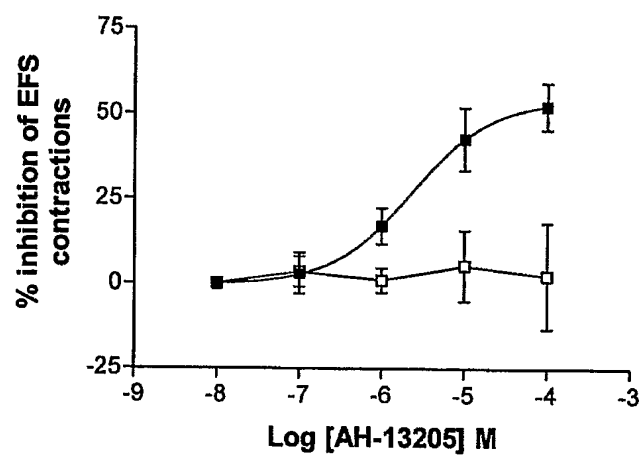


Fig. 7

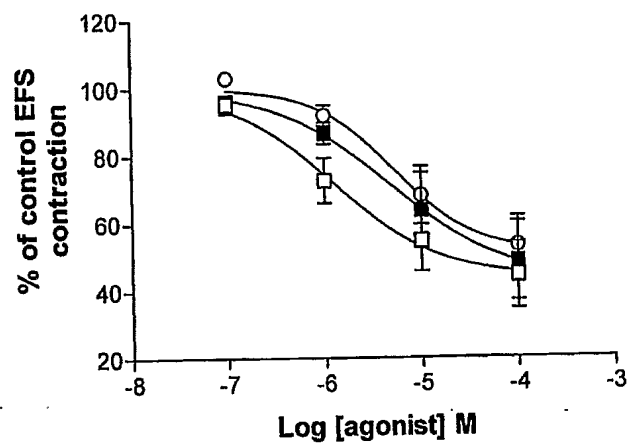


Fig. 8

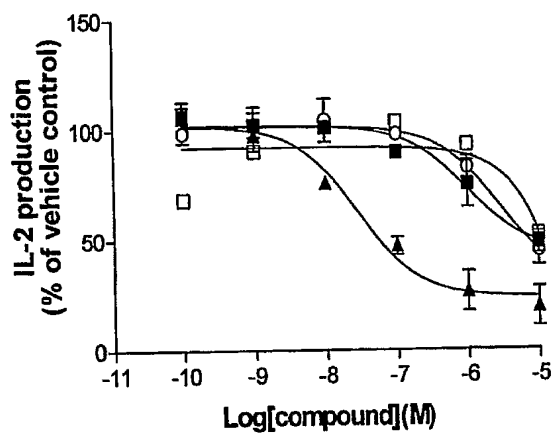


Fig. 9

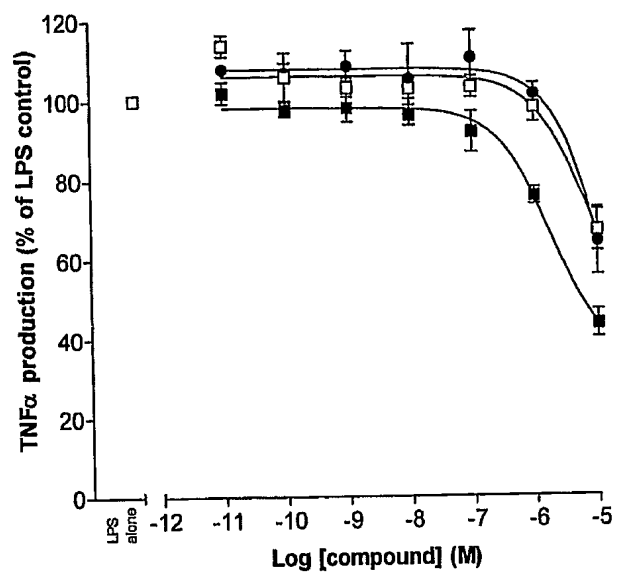


Fig. 10